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Смоленск (4812)29-41-54 Сочи (862)225-72-31 Ставрополь (8652)20-65-13 Сургут (3462)77-98-35 Тверь (4822)63-31-35 Томск (3822)98-41-53 Тула (4872)74-02-29 Тюмень (3452)66-21-18 Ульяновск (8422)24-23-59 Уфа (347)229-48-12 Хабаровск (4212)92-98-04 Челябинск (351)202-03-61 Череповец (8202)49-02-64 Ярославль (4852)69-52-93 A high flow, high pressure solenoid valve designed specifically for the operation of models GPO and GIG/GIGS direct gas actuators.

General Application

Designed for use in on-off, ESD and PST applications in pipelines, gas reduction stations, compressor stations, gas gathering, storage plant, pig launcher/receivers, LNG plant and everywhere high-pressure gas is present.

Technical Data

Material: Anodized aluminum with 316 SS trim

or full 316 SS

Design pressure: 7 barg to 120 barg

100 psi to 1740 psi

Special execution: 3 barg to 60 barg

43 psi to 870 psi to 160 barg to 2320 psi

Supply medium: Air, nitrogen, natural gas, sweet and

sour gas

Voltage supplies: 12, 24, 48, 110, 115, 125, 220 V DC

110, 120 V AC at 50 Hz 120, 240 V AC at 60 Hz

Power consumption: 10 W to 24 W

Special execution: 1.4 W

Ambient temperature: -20 °C to +85 °C

-4 °F to +185 °F Low temp. version T5: -60 °C to +50 °C

-76 °F to +122 °F

-/0 F t0 + 122 F

Low temp. version T4: $-60 \,^{\circ}\text{C}$ to + 85 $^{\circ}\text{C}$

-76 °F to +185 °F

Coil: Class H

Features

- High pressure capability eliminates the need for a pressure reducer, increasing actuator reliability.
- Can be used in combination with high pressure reducer and low pressure actuator providing reduced costs.
- SOV manifold totally enclosed in an IP rated cabinet with on board junction box.
- A proven system with no leakage.
- On-board lever for manual operation with padlockable option.
- Manifold with double or single coil configuration directly connected to pilot valve with choice of orifice sizes allowing wide range of flow rates.
- NO or NC function.
- Can be used with many high pressure modular control components designed to obtain various functions or a combination of these:
 - ESD or BDV action
 - Line break action
 - Impulsive signal allowed
 - PST test

Approvals

Safety integrity level:

Failure rates are compatible with SIL 3 values according to IEC $61508-1 \div 7:2010$

Area classification:

Mechanical and Electrical:

ATEX (EN 60079-0 2012/A11 2013, EN 60079-1 2014,

EN 60079-31 2014):

II 2GD

Ex db IIC T(**) GD Ex tb IIIC T(**) Db

(**) according to temp range

Electrical:

IECex (IEC 60079-0 2011,

IEC 60079-1 2007-04, IEC 60079-31 2008): Ex d IIC T5 - T3 Gb according to temp range

Ex tb IIIC T100 °C or T135 °C or T150 °C Db

FM:

Class I, Div 1 Group C and D dust-ignition proof;

Class II/III, Div 1 Groups E, F, G

CSA (Class 2258 02):

Class I, Div 1, Groups C and D; Class II Groups E, F, G; Class III

Inmetro (NCC 12.1376X rev. 0):

Exd IIC T5 - T3; Ex tb IIIC T $100 \,^{\circ}$ C T - $150 \,^{\circ}$ C

Peso/CCOE (P338881/1):

Exd IIC T5 - T3; Ex tb IIIC T 100 °C - T 150 °C

EAC Russia e Belorussia (RU C-IT-..06.B.00164):

Exd IIC T5 or Exd IIC T4

EAC Kazakhstan (RU C-IT-..06.B.00164):

Exd IIC T5 or Exd IIC T4

CCC certified:

Biffi high-pressure control group is CCC certified. Refer to factory and certificate at Biffi website.

Weather proof:

IP65 (without cover protection) or IP 66 (with cover protection) NEMA 4 (with cover protection)

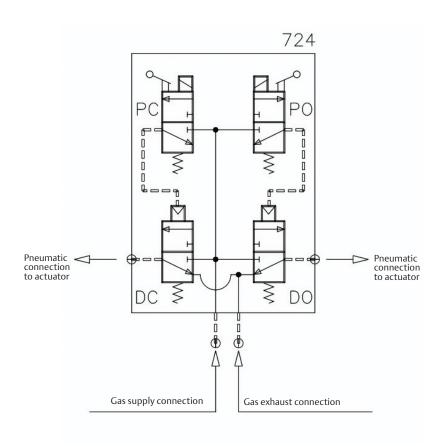
Operation

Base configuration

Electronic remote control to open and to close. Energize solenoid valve 724-PO to open or 724-PC to close the actuator during all the valve stroke. Solenoid valves must be de-energized at the end of the actuator operation.

Local control to open and close. Press the lever on valve 724-PO to open or 724-PC to close with gas supply.

Figure 1.



Operation Options ESD Action

Electric emergency closing operation

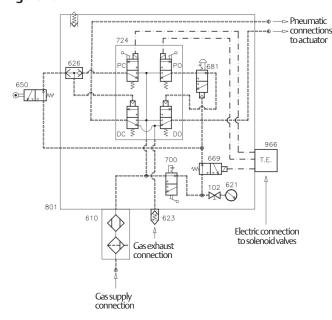
When the electric signal to the solenoid valve 669 is cut off, a pressure signal pilots the valve 681 to inhibit the opening operation and the valve 724-DC controls the closing operation. At the end of the closing operation, the gas hydraulic tank 4-C is exhausted by the pneumatic limit switch 650.

When the solenoid valve 669 is energized, the valve 681 has to be reset manually before the opening operation can be controlled.

NOTF:

The valve 700 must be in the 'remote' position to allow the electric emergency closing operation.

Figure 2.



Line Break with Partial Stroke Test

Line break operation

When a rate of pressure drop in the gas pipeline is higher than the preset value, the electronic line break device energizes the solenoid valve 670A. The solenoid valve 670 pilots the valve 681 to inhibit the open operation and the valve 724-DC causes the actuator to close. After the line break intervention, the inhibition valve 681 must be reset manually before the actuator can be reopened. The line break pilot has to be connected to the pipeline (downstream of the valve) and the pressure intake has to be separate from the gas supply pressure intake.

Electric remote closure test

Energize the solenoid valve 670B; the actuator moves towards closing. When the actuator reaches the preset angular position, the valve 650PST and the relevant 'test' switch 41 are actuated: the closing operation is no longer controlled and the actuator returns to the open position. The fully open position is signaled by the relevant 'open' switch 41.

NOTE:

The solenoid valve 670B must be energized until all the test cycle is completed (relevant 'open' switch 41 actuated).

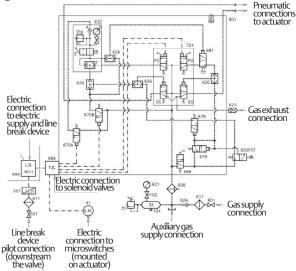
Local partial closure test

Press the lever on the valve 688 and check that the actuator moves towards closing. When the actuator reaches the preset angular position, the valve 650PST is actuated: the closing operation is no longer controlled and the actuator returns to the open position.

NOTE:

The lever on valve 688 must be kept pressed until all the test cycle is completed.

Figure 3.



Impulsive Signal

Electric remote control to open and to close

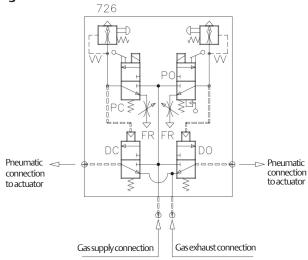
Energize, by a pulse signal, the solenoid valve 726-PC to close or 726-PO to open the actuator.

Local control to open and to close

Press, by pulse control, the lever of valves 726-PC to close or 726-PO to open with power supply.

PST with Hi-pressure SMART electronic device (IMVS) and ESD.

Figure 4.



Partial Stroking Test (PST) with High Pressure Smart Electronic Device (IMVS) and ESD

ESD closing operation

In case of electrical supply failure to solenoid valve 669, the actuator moves in closing with the gas stored inside tank 32. At the end of the actuator stroke, the pneumatic limit switch 650-C is operated and causes the exhaust of the gas used for the operation from the gas hydraulic tank 4-C.

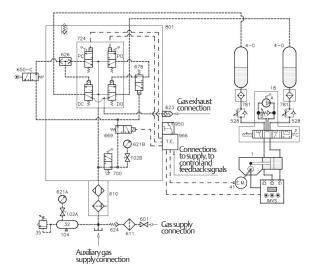
NOTE:

The ESD operation above overrides the open, close or PST operation performed locally or through the IMVS. The alarm signal is given to the control room and, in order to cancel it, the actuator has to be controlled in opening or a closing command and has to be sent to the IMVS. The electrical supply must be restored to solenoid valve 669 to allow the opening operation.

Partial Stroke Test (PST)

The IMVS starts the PST operation upon the control signal, given by the control room or based on preset timing. The solenoid valve 724-PC is energized up to the point where the actuator reaches the PST angular position. The solenoid valve 724-PC is de-energized and the 724-PO is energized to return the actuator to the fully open position. The solenoid valve 724-PO is de-energized. In case of PST failure, the alarm signal is given to the control room.

Figure 5.



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