

# Компактные приводы TPD/TPS

## Технические характеристики

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Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Сургут (3462)77-98-35  
Тверь (4822)63-31-35  
Томск (3822)98-41-53  
Тула (4872)74-02-29  
Тюмень (3452)66-21-18  
Ульяновск (8422)24-23-59  
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Ярославль (4852)69-52-93

# TPD/TPS COMPACT PNEUMATIC ACTUATORS

## HELICAL SLOT DESIGN

Compact quarter-turn pneumatic actuators for on-off control of ball, butterfly, plug or damper style valves in heavy duty service. Available with output torques up to 300,000 Nm



### FEATURES

- Customizable helical profile to suit valve-specific torque profile (special execution).
- Totally enclosed, weatherproof housing in fabricated carbon steel provides maximum strength.
- Corrosion resistant to EN 15714-3; C5I/C5M.
- Internal coating and special surface treatment protects against corrosion.
- Hard chrome-plated piston rod for corrosion resistance and minimal friction.
- Electroless nickel-plated cylinder bore provides maximum corrosion resistance and reliability.
- Low hysteresis and high response enhance modulating service.
- Bearings in bronze or sintered bronze impregnated with PTFE provide reliability, smooth operation and extended service life.
- Adjustable end stopper installed below cylinder flange for easy access.
- Position indicator directly connected to output drive.

### PRODUCT OVERVIEW

Designed with a unique helical slot design, which transforms the linear movement of a piston into a quarter-turn rotation, generating high break torques to actuate large valves. With its spring integrated into the cylinder, it is very compact with the same dimensions whether for double-acting or spring return; spring to open or spring to close operations.

### APPROVALS

Safety Integrity Level:  
(IEC 61508-1÷7:2010): SIL3 Compliant  
Hazardous area:  
European Directive ATEX  
Enclosure Standards:  
(IEC 60529): IP66/IP67M  
Machinery Directive:  
2006/42/EC

### TECHNICAL DATA

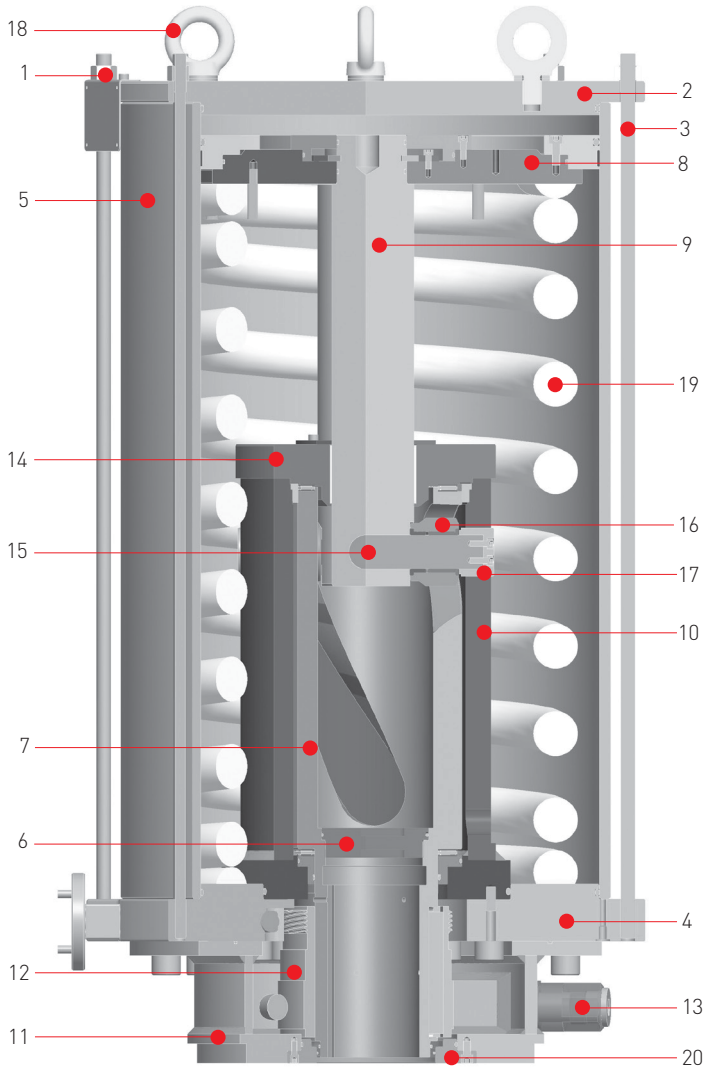
|                                        |                                    |
|----------------------------------------|------------------------------------|
| Supply pressure:                       | 3.0 to 10.0 bar g                  |
| Max allowable pressure:                | 12.0 bar g                         |
| Supply medium:                         | Air, nitrogen                      |
| Output torque:                         | To 300,000 Nm                      |
| Ambient temperature                    |                                    |
| Standard range (PED compliant):        | -20°C to +100°C<br>-4°F to +210°F  |
| Low temperature range (PED compliant): | -40°C to +100°C<br>-40°F to +210°F |
| Low temperature ranges:                | -60°C to +100°C<br>-76°F to +210°F |
| External angular stroke adjustment:    | ± 5°                               |
| Valve attachment interface:            | To ISO 5211                        |

# TPD/TPS COMPACT PNEUMATIC ACTUATORS

## HELICAL SLOT DESIGN

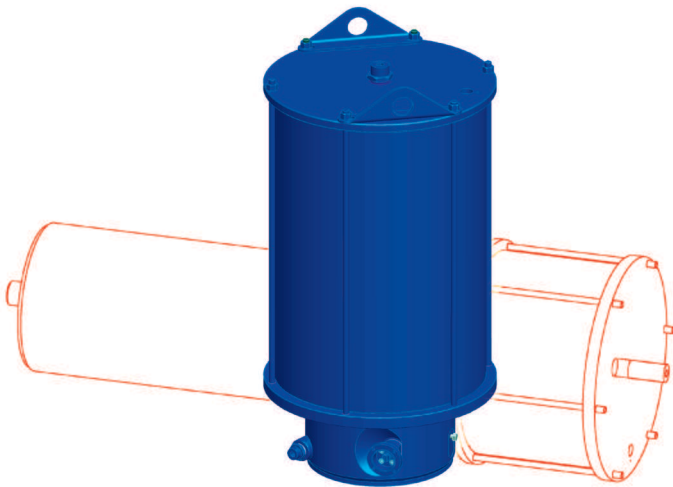
### MATERIALS

| Part                            | Material                                        |
|---------------------------------|-------------------------------------------------|
| 1 Tie rod nut                   | Alloy steel (stainless steel AISI 316 optional) |
| 2 End flange                    | Carbon steel                                    |
| 3 Tie rod                       | Alloy steel (stainless steel AISI 316 optional) |
| 4 Head flange                   | Carbon steel                                    |
| 5 Cylinder                      | Carbon steel                                    |
| 6 Closing plug                  | Carbon steel                                    |
| 7 Output drive                  | Alloy steel                                     |
| 8 Piston                        | Carbon steel                                    |
| 9 Piston rod                    | Alloy steel hard chrome plated                  |
| 10 Central tube                 | Carbon steel                                    |
| 11 Base                         | Carbon steel                                    |
| 12 Adjustment sector            | Carbon steel                                    |
| 13 Stopper and protection cover | Alloy steel (stainless steel AISI 316 optional) |
| 14 Upper flange                 | Carbon steel                                    |
| 15 Pin                          | Alloy steel                                     |
| 16 Roller                       | Alloy steel                                     |
| 17 Slide                        | Bronze                                          |
| 18 Lifting eyebolt              | Standard                                        |
| 19 Spring                       | Alloy steel                                     |
| 20 Lower flange                 | Carbon steel                                    |
| <b>Parts not shown</b>          |                                                 |
| 21 Position indicator           | Alloy steel                                     |
| 22 Bushing                      | Bronze/steel bronze PTFE                        |
| 23 Seals                        | Nitrile rubber                                  |



### COMPACT DIMENSIONS

The compact helical slot design maximizes efficiency and optimizes overall equipment dimensions compared to a conventional Scotch yoke design.



# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.A TO 0.3-SY3-335

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.A to 0.3-SY3-335

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold              |                    |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|-------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|             |             |              | pressure<br>(bar) | Spring Torque (Nm) |      |      | 3,5                               |      |      | 4    |      |      | 4,5  |      |      | 5    |      |      |
|             |             |              |                   | SST                | SRT  | SET  | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.A-RP1-175 | 600         | 9.0          | 3.6               | 302                | 246  | 191  |                                   |      |      |      |      |      | 209  | 146  | 83   | 257  | 194  | 131  |
| 0.A-RP2-175 | 600         | 8.5          | 2.6               | 223                | 187  | 152  | 159                               | 119  | 78   | 206  | 166  | 126  | 254  | 213  | 173  | 301  | 261  | 221  |
| 0.A-SY1-175 | 600         | 7.5          | 3.6               | 371                | 143  | 239  |                                   |      |      | 198  | 58   | 47   | 256  | 85   | 106  | 315  | 113  | 164  |
| 0.A-SY2-175 | 600         | 7.0          | 2.6               | 274                | 109  | 190  | 195                               | 69   | 99   | 254  | 97   | 157  | 312  | 124  | 216  | 371  | 152  | 275  |
| 0.A-SK1-175 | 600         | 6.0          | 3.6               | 356                | 195  | 373  |                                   |      |      | 291  | 69   | 44   | 381  | 106  | 100  | 470  | 142  | 156  |
| 0.A-SK2-175 | 600         | 5.5          | 2.6               | 262                | 147  | 295  | 380                               | 123  | 150  | 380  | 123  | 150  | 470  | 160  | 206  | 559  | 196  | 262  |
| 0.A-SH1-175 | 600         | 7.0          | 3.6               | 557                | 180  | 228  | 190                               | 82   | 82   | 190  | 82   | 82   | 246  | 118  | 171  | 302  | 154  | 261  |
| 0.A-SH2-175 | 600         | 6.0          | 2.6               | 412                | 138  | 181  | 243                               | 130  | 247  | 243  | 130  | 247  | 299  | 166  | 336  | 355  | 202  | 426  |
| 0.1-RP1-235 | 1200        | 8.5          | 4.1               | 760                | 630  | 500  |                                   |      |      |      |      |      | 378  | 230  | 81   | 483  | 335  | 186  |
| 0.1-RP2-235 | 1200        | 8.5          | 3.3               | 620                | 524  | 429  |                                   |      |      | 353  | 245  | 136  | 459  | 350  | 242  | 564  | 455  | 347  |
| 0.1-SY1-235 | 1200        | 7.5          | 4.1               | 936                | 366  | 624  |                                   |      |      |      |      |      | 462  | 134  | 107  | 592  | 195  | 237  |
| 0.1-SY2-235 | 1200        | 7.0          | 3.3               | 764                | 305  | 535  |                                   |      |      | 433  | 143  | 173  | 563  | 204  | 303  | 694  | 265  | 434  |
| 0.1-SK1-235 | 1200        | 6.0          | 4.1               | 896                | 497  | 973  |                                   |      |      |      |      |      | 680  | 161  | 101  | 879  | 241  | 225  |
| 0.1-SK2-235 | 1200        | 5.5          | 3.3               | 731                | 412  | 831  |                                   |      |      | 643  | 177  | 165  | 842  | 257  | 289  | 1040 | 338  | 414  |
| 0.1-SH1-235 | 1200        | 7.5          | 4.0               | 1407               | 462  | 595  |                                   |      |      |      |      |      | 443  | 191  | 187  | 567  | 271  | 385  |
| 0.1-SH2-235 | 1200        | 6.5          | 3.3               | 1149               | 386  | 511  | 291                               | 118  | 83   | 415  | 198  | 282  | 540  | 277  | 480  | 664  | 357  | 679  |
| 0.1-RP1-280 | 1200        | 6.0          | 2.9               | 760                | 630  | 500  | 476                               | 328  | 180  | 626  | 478  | 329  | 775  | 627  | 479  | 924  | 776  | 628  |
| 0.1-RP2-280 | 1200        | 6.0          | 2.3               | 620                | 524  | 429  | 557                               | 449  | 340  | 706  | 598  | 489  | 856  | 747  | 639  | 1005 | 897  | 788  |
| 0.1-RP3-280 | 1200        | 6.5          | 3.2               | 854                | 712  | 569  |                                   |      |      | 547  | 385  | 223  | 696  | 534  | 372  | 845  | 683  | 522  |
| 0.1-SY1-280 | 1200        | 5.5          | 2.9               | 936                | 366  | 624  | 584                               | 192  | 229  | 769  | 278  | 413  | 954  | 365  | 598  | 1139 | 452  | 783  |
| 0.1-SY2-280 | 1200        | 5.0          | 2.3               | 764                | 305  | 535  | 686                               | 261  | 425  | 870  | 348  | 610  | 1055 | 435  | 795  |      |      |      |
| 0.1-SY3-280 | 1200        | 5.5          | 3.2               | 1052               | 413  | 711  | 486                               | 138  | 98   | 670  | 225  | 283  | 855  | 311  | 467  | 1040 | 398  | 652  |
| 0.1-SK1-280 | 1200        | 4.5          | 2.9               | 896                | 497  | 973  | 867                               | 236  | 217  | 1149 | 351  | 394  |      |      |      |      |      |      |
| 0.1-SK2-280 | 1200        | 4.0          | 2.4               | 731                | 412  | 831  | 1028                              | 333  | 406  |      |      |      |      |      |      |      |      |      |
| 0.1-SK3-280 | 1200        | 4.5          | 3.2               | 1007               | 560  | 1107 | 714                               | 164  | 92   | 996  | 278  | 269  |      |      |      |      |      |      |
| 0.1-SH1-280 | 1200        | 5.0          | 2.9               | 1407               | 462  | 595  | 560                               | 266  | 373  | 736  | 379  | 655  | 913  | 492  | 937  |      |      |      |
| 0.1-SH2-280 | 1200        | 4.5          | 2.3               | 1149               | 386  | 511  | 656                               | 352  | 667  | 833  | 465  | 949  |      |      |      |      |      |      |
| 0.1-SH3-280 | 1200        | 5.5          | 3.2               | 1581               | 522  | 678  | 466                               | 197  | 175  | 642  | 310  | 457  | 819  | 423  | 739  | 996  | 536  | 1021 |
| 0.3-RP1-280 | 3600        | 10.0         | 4.2               | 1461               | 1187 | 912  |                                   |      |      |      |      |      |      |      |      | 922  | 610  | 297  |
| 0.3-RP2-280 | 3600        | 9.0          | 2.1               | 707                | 612  | 518  | 783                               | 675  | 567  | 979  | 871  | 763  | 1175 | 1067 | 959  | 1371 | 1263 | 1155 |
| 0.3-SY1-280 | 3600        | 8.5          | 4.2               | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      | 1130 | 356  | 380  |
| 0.3-SY2-280 | 3600        | 7.5          | 2.1               | 872                | 356  | 645  | 965                               | 393  | 707  | 1207 | 507  | 949  | 1450 | 621  | 1192 | 1693 | 735  | 1435 |
| 0.3-SK1-280 | 3600        | 8.0          | 4.2               | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      | 1672 | 435  | 361  |
| 0.3-SK2-280 | 3600        | 6.5          | 2.1               | 834                | 479  | 999  | 1454                              | 507  | 675  | 1824 | 657  | 907  | 2194 | 807  | 1139 | 2564 | 957  | 1371 |
| 0.3-SH1-280 | 3600        | 9.5          | 4.2               | 2698               | 867  | 1087 |                                   |      |      |      |      |      | 851  | 349  | 261  | 1083 | 498  | 631  |
| 0.3-SH2-280 | 3600        | 7.0          | 2.1               | 1314               | 453  | 616  | 923                               | 523  | 1096 | 1155 | 672  | 1466 | 1387 | 820  | 1836 | 1619 | 969  | 2206 |
| 0.3-RP1-335 | 3600        | 8.5          | 3.0               | 1461               | 1187 | 912  | 926                               | 614  | 301  | 1207 | 894  | 582  | 1487 | 1175 | 862  | 1768 | 1455 | 1143 |
| 0.3-RP2-335 | 3600        | 7.5          | 1.5               | 707                | 612  | 518  | 1375                              | 1267 | 1159 | 1655 | 1547 | 1440 | 1936 | 1828 | 1720 | 2216 | 2108 | 2001 |
| 0.3-RP3-335 | 3600        | 9.0          | 4.2               |                    |      |      |                                   |      |      |      |      |      |      |      |      | 1374 | 914  | 454  |
| 0.3-SY1-335 | 3600        | 7.5          | 3.0               | 1798               | 689  | 1140 | 1134                              | 358  | 385  | 1482 | 521  | 732  | 1829 | 685  | 1080 | 2176 | 848  | 1427 |
| 0.3-SY2-335 | 3600        | 6.5          | 1.5               | 872                | 356  | 645  | 1698                              | 737  | 1440 | 2045 | 901  | 1787 | 2392 | 1064 | 2134 | 2740 | 1227 | 2482 |
| 0.3-SY3-335 | 3600        | 8.0          | 4.2               |                    |      |      |                                   |      |      |      |      |      |      |      |      | 1683 | 533  | 580  |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.A TO 0.3-SY3-335

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.A to 0.3-SY3-335

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold              |                    |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|-------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|             |             |              | pressure<br>(bar) | Spring Torque (Nm) |      |      | 5,5                               |      |      | 6    |      |      | 6,5  |      |      | 7    |      |      |
|             |             |              |                   | SST                | SRT  | SET  | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.A-RP1-175 | 600         | 9.0          | 3.6               | 302                | 246  | 191  | 304                               | 241  | 178  | 351  | 288  | 225  | 399  | 336  | 273  | 446  | 383  | 320  |
| 0.A-RP2-175 | 600         | 8.5          | 2.6               | 223                | 187  | 152  | 348                               | 308  | 268  | 396  | 356  | 315  | 443  | 403  | 363  | 491  | 450  | 410  |
| 0.A-SY1-175 | 600         | 7.5          | 3.6               | 371                | 143  | 239  | 374                               | 140  | 223  | 433  | 168  | 282  | 491  | 196  | 340  | 550  | 223  | 399  |
| 0.A-SY2-175 | 600         | 7.0          | 2.6               | 274                | 109  | 190  | 430                               | 179  | 333  | 488  | 207  | 392  | 547  | 235  | 451  |      |      |      |
| 0.A-SK1-175 | 600         | 6.0          | 3.6               | 356                | 195  | 373  | 560                               | 178  | 213  |      |      |      |      |      |      |      |      |      |
| 0.A-SK2-175 | 600         | 5.5          | 2.6               | 262                | 147  | 295  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.A-SH1-175 | 600         | 7.0          | 3.6               | 557                | 180  | 228  | 358                               | 190  | 350  | 414  | 226  | 440  | 470  | 261  | 529  |      |      |      |
| 0.A-SH2-175 | 600         | 6.0          | 2.6               | 412                | 138  | 181  | 411                               | 238  | 515  |      |      |      |      |      |      |      |      |      |
| 0.1-RP1-235 | 1200        | 8.5          | 4.1               | 760                | 630  | 500  | 588                               | 440  | 292  | 693  | 545  | 397  | 799  | 650  | 502  | 904  | 755  | 607  |
| 0.1-RP2-235 | 1200        | 8.5          | 3.3               | 620                | 524  | 429  | 669                               | 560  | 452  | 774  | 666  | 557  | 879  | 771  | 662  | 984  | 876  | 767  |
| 0.1-SY1-235 | 1200        | 7.5          | 4.1               | 936                | 366  | 624  | 722                               | 257  | 367  | 853  | 318  | 497  | 983  | 379  | 627  | 1113 | 440  | 758  |
| 0.1-SY2-235 | 1200        | 7.0          | 3.3               | 764                | 305  | 535  | 824                               | 326  | 564  | 954  | 388  | 694  | 1084 | 449  | 824  |      |      |      |
| 0.1-SK1-235 | 1200        | 6.0          | 4.1               | 896                | 497  | 973  | 1078                              | 322  | 350  |      |      |      |      |      |      |      |      |      |
| 0.1-SK2-235 | 1200        | 5.5          | 3.3               | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SH1-235 | 1200        | 7.5          | 4.0               | 1407               | 462  | 595  | 692                               | 350  | 584  | 816  | 430  | 783  | 941  | 509  | 981  | 1066 | 589  | 1180 |
| 0.1-SH2-235 | 1200        | 6.5          | 3.3               | 1149               | 386  | 511  | 789                               | 437  | 878  | 913  | 516  | 1076 |      |      |      |      |      |      |
| 0.1-RP1-280 | 1200        | 6.0          | 2.9               | 760                | 630  | 500  | 1074                              | 925  | 777  |      |      |      |      |      |      |      |      |      |
| 0.1-RP2-280 | 1200        | 6.0          | 2.3               | 620                | 524  | 429  | 1154                              | 1046 | 937  |      |      |      |      |      |      |      |      |      |
| 0.1-RP3-280 | 1200        | 6.5          | 3.2               | 854                | 712  | 569  | 995                               | 833  | 671  | 1144 | 982  | 820  |      |      |      |      |      |      |
| 0.1-SY1-280 | 1200        | 5.5          | 2.9               | 936                | 366  | 624  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SY2-280 | 1200        | 5.0          | 2.3               | 764                | 305  | 535  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SY3-280 | 1200        | 5.5          | 3.2               | 1052               | 413  | 711  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SK1-280 | 1200        | 4.5          | 2.9               | 896                | 497  | 973  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SK2-280 | 1200        | 4.0          | 2.4               | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SK3-280 | 1200        | 4.5          | 3.2               | 1007               | 560  | 1107 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SH1-280 | 1200        | 5.0          | 2.9               | 1407               | 462  | 595  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SH2-280 | 1200        | 4.5          | 2.3               | 1149               | 386  | 511  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.1-SH3-280 | 1200        | 5.5          | 3.2               | 1581               | 522  | 678  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-RP1-280 | 3600        | 10.0         | 4.2               | 1461               | 1187 | 912  | 1118                              | 806  | 493  | 1314 | 1002 | 689  | 1510 | 1198 | 885  | 1706 | 1394 | 1081 |
| 0.3-RP2-280 | 3600        | 9.0          | 2.1               | 707                | 612  | 518  | 1567                              | 1459 | 1351 | 1763 | 1655 | 1547 | 1959 | 1851 | 1743 | 2154 | 2047 | 1939 |
| 0.3-SY1-280 | 3600        | 8.5          | 4.2               | 1798               | 689  | 1140 | 1372                              | 470  | 623  | 1615 | 584  | 865  | 1857 | 698  | 1108 | 2100 | 812  | 1351 |
| 0.3-SY2-280 | 3600        | 7.5          | 2.1               | 872                | 356  | 645  | 1935                              | 849  | 1677 | 2178 | 963  | 1920 | 2421 | 1077 | 2163 | 2663 | 1191 | 2405 |
| 0.3-SK1-280 | 3600        | 8.0          | 4.2               | 1722               | 938  | 1783 | 2042                              | 586  | 593  | 2412 | 736  | 825  | 2782 | 886  | 1057 | 3152 | 1036 | 1289 |
| 0.3-SK2-280 | 3600        | 6.5          | 2.1               | 834                | 479  | 999  | 2934                              | 1108 | 1603 | 3304 | 1258 | 1835 |      |      |      |      |      |      |
| 0.3-SH1-280 | 3600        | 9.5          | 4.2               | 2698               | 867  | 1087 | 1315                              | 646  | 1001 | 1547 | 794  | 1371 | 1779 | 943  | 1741 | 2011 | 1091 | 2111 |
| 0.3-SH2-280 | 3600        | 7.0          | 2.1               | 1314               | 453  | 616  | 1851                              | 1117 | 2576 | 2083 | 1265 | 2946 | 2315 | 1414 | 3316 |      |      |      |
| 0.3-RP1-335 | 3600        | 8.5          | 3.0               | 1461               | 1187 | 912  | 2048                              | 1736 | 1423 | 2329 | 2016 | 1704 | 2609 | 2297 | 1984 | 2890 | 2577 | 2265 |
| 0.3-RP2-335 | 3600        | 7.5          | 1.5               | 707                | 612  | 518  | 2497                              | 2389 | 2281 | 2777 | 2670 | 2562 | 3058 | 2950 | 2842 | 3338 | 3231 | 3123 |
| 0.3-RP3-335 | 3600        | 9.0          | 4.2               | 2067               | 1662 | 1258 | 1654                              | 1194 | 734  | 1935 | 1475 | 1015 | 2215 | 1755 | 1295 | 2496 | 2036 | 1576 |
| 0.3-SY1-335 | 3600        | 7.5          | 3.0               | 1798               | 689  | 1140 | 2524                              | 1011 | 1774 | 2871 | 1174 | 2122 | 3218 | 1337 | 2469 | 3566 | 1500 | 2816 |
| 0.3-SY2-335 | 3600        | 6.5          | 1.5               | 872                | 356  | 645  | 3087                              | 1390 | 2829 | 3434 | 1553 | 3176 |      |      |      |      |      |      |
| 0.3-SY3-335 | 3600        | 8.0          | 4.2               | 2543               | 965  | 1574 | 2030                              | 697  | 927  | 2377 | 860  | 1275 | 2725 | 1023 | 1622 | 3072 | 1186 | 1969 |

### NOTES

1. Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
3. Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
4. SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.A TO 0.3-SY3-335

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.A to 0.3-SY3-335

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|---------------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|
|             |             |              |                           | SST                | SRT  | SET  | 7,5                               |      |      | 8    |      |      | 8,5  |      |      |
|             |             |              |                           |                    |      |      | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.A-RP1-175 | 600         | 9.0          | 3.6                       | 302                | 246  | 191  | 493                               | 431  | 368  | 541  | 478  | 415  | 588  | 525  | 462  |
| 0.A-RP2-175 | 600         | 8.5          | 2.6                       | 223                | 187  | 152  | 538                               | 498  | 458  | 585  | 545  | 505  |      |      |      |
| 0.A-SY1-175 | 600         | 7.5          | 3.6                       | 371                | 143  | 239  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SY2-175 | 600         | 7.0          | 2.6                       | 274                | 109  | 190  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SK1-175 | 600         | 6.0          | 3.6                       | 356                | 195  | 373  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SK2-175 | 600         | 5.5          | 2.6                       | 262                | 147  | 295  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SH1-175 | 600         | 7.0          | 3.6                       | 557                | 180  | 228  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SH2-175 | 600         | 6.0          | 2.6                       | 412                | 138  | 181  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP1-235 | 1200        | 8.5          | 4.1                       | 760                | 630  | 500  | 1009                              | 861  | 712  | 1114 | 966  | 818  |      |      |      |
| 0.1-RP2-235 | 1200        | 8.5          | 3.3                       | 620                | 524  | 429  | 1090                              | 981  | 873  | 1195 | 1086 | 978  |      |      |      |
| 0.1-SY1-235 | 1200        | 7.5          | 4.1                       | 936                | 366  | 624  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY2-235 | 1200        | 7.0          | 3.3                       | 764                | 305  | 535  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK1-235 | 1200        | 6.0          | 4.1                       | 896                | 497  | 973  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK2-235 | 1200        | 5.5          | 3.3                       | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH1-235 | 1200        | 7.5          | 4.0                       | 1407               | 462  | 595  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH2-235 | 1200        | 6.5          | 3.3                       | 1149               | 386  | 511  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP1-280 | 1200        | 6.0          | 2.9                       | 760                | 630  | 500  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP2-280 | 1200        | 6.0          | 2.3                       | 620                | 524  | 429  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP3-280 | 1200        | 6.5          | 3.2                       | 854                | 712  | 569  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY1-280 | 1200        | 5.5          | 2.9                       | 936                | 366  | 624  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY2-280 | 1200        | 5.0          | 2.3                       | 764                | 305  | 535  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY3-280 | 1200        | 5.5          | 3.2                       | 1052               | 413  | 711  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK1-280 | 1200        | 4.5          | 2.9                       | 896                | 497  | 973  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK2-280 | 1200        | 4.0          | 2.4                       | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK3-280 | 1200        | 4.5          | 3.2                       | 1007               | 560  | 1107 |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH1-280 | 1200        | 5.0          | 2.9                       | 1407               | 462  | 595  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH2-280 | 1200        | 4.5          | 2.3                       | 1149               | 386  | 511  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH3-280 | 1200        | 5.5          | 3.2                       | 1581               | 522  | 678  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-280 | 3600        | 10.0         | 4.2                       | 1461               | 1187 | 912  | 1902                              | 1590 | 1277 | 2098 | 1785 | 1473 | 2294 | 1981 | 1669 |
| 0.3-RP2-280 | 3600        | 9.0          | 2.1                       | 707                | 612  | 518  | 2350                              | 2243 | 2135 | 2546 | 2439 | 2331 | 2742 | 2635 | 2527 |
| 0.3-SY1-280 | 3600        | 8.5          | 4.2                       | 1798               | 689  | 1140 | 2343                              | 926  | 1593 | 2585 | 1040 | 1836 | 2828 | 1154 | 2079 |
| 0.3-SY2-280 | 3600        | 7.5          | 2.1                       | 872                | 356  | 645  | 2906                              | 1305 | 2648 | 3149 | 1419 | 2891 | 3391 | 1533 | 3133 |
| 0.3-SK1-280 | 3600        | 8.0          | 4.2                       | 1722               | 938  | 1783 | 3522                              | 1187 | 1521 |      |      |      |      |      |      |
| 0.3-SK2-280 | 3600        | 6.5          | 2.1                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-280 | 3600        | 9.5          | 4.2                       | 2698               | 867  | 1087 | 2242                              | 1239 | 2481 | 2474 | 1388 | 2851 | 2706 | 1536 | 3222 |
| 0.3-SH2-280 | 3600        | 7.0          | 2.1                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-335 | 3600        | 8.5          | 3.0                       | 1461               | 1187 | 912  | 3170                              | 2858 | 2545 | 3451 | 3138 | 2826 |      |      |      |
| 0.3-RP2-335 | 3600        | 7.5          | 1.5                       | 707                | 612  | 518  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP3-335 | 3600        | 9.0          | 4.2                       | 2067               | 1662 | 1258 | 2776                              | 2316 | 1856 | 3057 | 2597 | 2137 | 3337 | 2877 | 2417 |
| 0.3-SY1-335 | 3600        | 7.5          | 3.0                       | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY2-335 | 3600        | 6.5          | 1.5                       | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY3-335 | 3600        | 8.0          | 4.2                       | 2543               | 965  | 1574 | 3419                              | 1349 | 2317 |      |      |      |      |      |      |

### NOTES

1. Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
3. Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
4. SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

## TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

### OUTPUT TORQUES - MODELS TPS 0.A TO 0.3-SY3-335

#### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.A to 0.3-SY3-335

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|---------------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|
|             |             |              |                           | SST                | SRT  | SET  | 9                                 |      |      | 9,5  |      |      | 10   |      |      |
|             |             |              |                           |                    |      |      | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.A-RP1-175 | 600         | 9.0          | 3.6                       | 302                | 246  | 191  |                                   |      |      |      |      |      |      |      |      |
| 0.A-RP2-175 | 600         | 8.5          | 2.6                       | 223                | 187  | 152  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SY1-175 | 600         | 7.5          | 3.6                       | 371                | 143  | 239  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SY2-175 | 600         | 7.0          | 2.6                       | 274                | 109  | 190  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SK1-175 | 600         | 6.0          | 3.6                       | 356                | 195  | 373  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SK2-175 | 600         | 5.5          | 2.6                       | 262                | 147  | 295  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SH1-175 | 600         | 7.0          | 3.6                       | 557                | 180  | 228  |                                   |      |      |      |      |      |      |      |      |
| 0.A-SH2-175 | 600         | 6.0          | 2.6                       | 412                | 138  | 181  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP1-235 | 1200        | 8.5          | 4.1                       | 760                | 630  | 500  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP2-235 | 1200        | 8.5          | 3.3                       | 620                | 524  | 429  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY1-235 | 1200        | 7.5          | 4.1                       | 936                | 366  | 624  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY2-235 | 1200        | 7.0          | 3.3                       | 764                | 305  | 535  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK1-235 | 1200        | 6.0          | 4.1                       | 896                | 497  | 973  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK2-235 | 1200        | 5.5          | 3.3                       | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH1-235 | 1200        | 7.5          | 4.0                       | 1407               | 462  | 595  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH2-235 | 1200        | 6.5          | 3.3                       | 1149               | 386  | 511  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP1-280 | 1200        | 6.0          | 2.9                       | 760                | 630  | 500  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP2-280 | 1200        | 6.0          | 2.3                       | 620                | 524  | 429  |                                   |      |      |      |      |      |      |      |      |
| 0.1-RP3-280 | 1200        | 6.5          | 3.2                       | 854                | 712  | 569  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY1-280 | 1200        | 5.5          | 2.9                       | 936                | 366  | 624  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY2-280 | 1200        | 5.0          | 2.3                       | 764                | 305  | 535  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SY3-280 | 1200        | 5.5          | 3.2                       | 1052               | 413  | 711  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK1-280 | 1200        | 4.5          | 2.9                       | 896                | 497  | 973  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK2-280 | 1200        | 4.0          | 2.4                       | 731                | 412  | 831  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SK3-280 | 1200        | 4.5          | 3.2                       | 1007               | 560  | 1107 |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH1-280 | 1200        | 5.0          | 2.9                       | 1407               | 462  | 595  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH2-280 | 1200        | 4.5          | 2.3                       | 1149               | 386  | 511  |                                   |      |      |      |      |      |      |      |      |
| 0.1-SH3-280 | 1200        | 5.5          | 3.2                       | 1581               | 522  | 678  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-280 | 3600        | 10.0         | 4.2                       | 1461               | 1187 | 912  | 2490                              | 2177 | 1865 | 2686 | 2373 | 2061 | 2882 | 2569 | 2257 |
| 0.3-RP2-280 | 3600        | 9.0          | 2.1                       | 707                | 612  | 518  | 2938                              | 2831 | 2723 | 3134 | 3027 | 2919 | 3330 | 3223 | 3115 |
| 0.3-SY1-280 | 3600        | 8.5          | 4.2                       | 1798               | 689  | 1140 | 3071                              | 1268 | 2321 | 3313 | 1382 | 2564 | 3556 | 1496 | 2807 |
| 0.3-SY2-280 | 3600        | 7.5          | 2.1                       | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK1-280 | 3600        | 8.0          | 4.2                       | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK2-280 | 3600        | 6.5          | 2.1                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-280 | 3600        | 9.5          | 4.2                       | 2698               | 867  | 1087 | 2938                              | 1684 | 3592 |      |      |      |      |      |      |
| 0.3-SH2-280 | 3600        | 7.0          | 2.1                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-335 | 3600        | 8.5          | 3.0                       | 1461               | 1187 | 912  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP2-335 | 3600        | 7.5          | 1.5                       | 707                | 612  | 518  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP3-335 | 3600        | 9.0          | 4.2                       | 2067               | 1662 | 1258 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY1-335 | 3600        | 7.5          | 3.0                       | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY2-335 | 3600        | 6.5          | 1.5                       | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY3-335 | 3600        | 8.0          | 4.2                       | 2543               | 965  | 1574 |                                   |      |      |      |      |      |      |      |      |

#### NOTES

1. Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
3. Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
4. SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.3-SK1-335 TO 0.9

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.3-SK1-335 to 0.9

| Hold        |      |       |          |                    |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |      |      |      |
|-------------|------|-------|----------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|             | MOT  | MOP   | pressure | Spring Torque (Nm) |      |      | 3,5                               |      |      | 4    |      |      | 4,5  |      |      | 5    |      |      |
| Model       | (Nm) | (bar) | (bar)    | SST                | SRT  | SET  | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.3-SK1-335 | 3600 | 5.5   | 2.9      | 1722               | 938  | 1783 | 1679                              | 438  | 365  | 2209 | 653  | 697  | 2739 | 869  | 1030 | 3268 | 1084 | 1362 |
| 0.3-SK2-335 | 3600 | 4.5   | 1.5      | 834                | 479  | 999  | 2572                              | 960  | 1375 | 3101 | 1176 | 1707 |      |      |      |      |      |      |
| 0.3-SK3-335 | 3600 | 6.5   | 4.1      | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      | 2491 | 653  | 551  |
| 0.3-SH1-335 | 3600 | 6.5   | 2.9      | 2698               | 867  | 1087 | 1087                              | 500  | 638  | 1419 | 713  | 1168 | 1751 | 925  | 1698 | 2083 | 1138 | 2228 |
| 0.3-SH2-335 | 3600 | 5.0   | 1.5      | 1314               | 453  | 616  | 1624                              | 971  | 2213 | 1956 | 1184 | 2743 | 2288 | 1396 | 3273 |      |      |      |
| 0.3-SH3-335 | 3600 | 7.5   | 4.1      | 3812               | 1212 | 1501 |                                   |      |      |      |      |      | 1281 | 532  | 430  | 1613 | 745  | 960  |
| 0.3-RP1-385 | 3600 | 5.5   | 2.2      | 1461               | 1187 | 912  | 1518                              | 1205 | 892  | 1927 | 1614 | 1301 | 2297 | 1985 | 1672 | 2668 | 2355 | 2042 |
| 0.3-RP2-385 | 3600 | 5.0   | 1.1      | 707                | 612  | 518  | 1966                              | 1858 | 1751 | 2375 | 2267 | 2160 | 2745 | 2638 | 2530 |      |      |      |
| 0.3-RP3-385 | 3600 | 6.0   | 3.2      | 2067               | 1662 | 1258 | 1124                              | 664  | 204  | 1533 | 1073 | 613  | 1903 | 1443 | 983  | 2274 | 1814 | 1354 |
| 0.3-SY1-385 | 3600 | 4.5   | 2.2      | 1798               | 689  | 1140 | 1867                              | 702  | 1117 | 2373 | 940  | 1624 | 2832 | 1156 | 2082 |      |      |      |
| 0.3-SY2-385 | 3600 | 4.0   | 1.1      | 872                | 356  | 645  | 2430                              | 1081 | 2172 | 2936 | 1319 | 2678 |      |      |      |      |      |      |
| 0.3-SY3-385 | 3600 | 5.0   | 3.2      | 2543               | 965  | 1574 | 1373                              | 388  | 270  | 1879 | 626  | 777  | 2338 | 841  | 1235 | 2797 | 1057 | 1694 |
| 0.3-SK1-385 | 3600 | 4.5   | 2.2      | 1722               | 938  | 1783 | 2869                              | 921  | 1111 | 3568 | 1205 | 1550 |      |      |      |      |      |      |
| 0.3-SK2-385 | 3600 | 4.0   | 1.1      | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK3-385 | 3600 | 5.0   | 3.1      | 2435               | 1317 | 2466 | 2092                              | 491  | 300  | 2791 | 775  | 739  | 3491 | 1059 | 1177 |      |      |      |
| 0.3-SH1-385 | 3600 | 5.0   | 2.2      | 2698               | 867  | 1087 | 1833                              | 977  | 1828 | 2271 | 1258 | 2528 | 2710 | 1538 | 3227 |      |      |      |
| 0.3-SH2-385 | 3600 | 4.0   | 1.1      | 1314               | 453  | 616  | 2370                              | 1448 | 3403 |      |      |      |      |      |      |      |      |      |
| 0.3-SH3-385 | 3600 | 6.0   | 3.1      | 3812               | 1212 | 1501 | 1362                              | 584  | 560  | 1801 | 865  | 1260 | 2239 | 1145 | 1960 | 2678 | 1426 | 2659 |
| 0.9-RP1-385 | 9900 | 12.0  | 4.2      | 3383               | 2844 | 2305 |                                   |      |      |      |      |      |      |      |      | 1965 | 1352 | 738  |
| 0.9-RP2-385 | 9900 | 12.0  | 2.9      | 2313               | 2013 | 1713 | 1262                              | 921  | 580  | 1721 | 1380 | 1038 | 2180 | 1838 | 1497 | 2639 | 2297 | 1956 |
| 0.9-SY1-385 | 9900 | 12.0  | 4.2      | 4167               | 1652 | 2875 |                                   |      |      |      |      |      |      |      |      | 2409 | 789  | 938  |
| 0.9-SY2-385 | 9900 | 11.0  | 2.9      | 2852               | 1169 | 2132 | 1550                              | 537  | 731  | 2117 | 804  | 1299 | 2685 | 1071 | 1867 | 3253 | 1338 | 2435 |
| 0.9-SK1-385 | 9900 | 9.0   | 4.2      | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      | 3650 | 994  | 911  |
| 0.9-SK2-385 | 9900 | 8.0   | 2.9      | 2729               | 1574 | 3302 | 2357                              | 685  | 711  | 3242 | 1045 | 1266 | 4127 | 1404 | 1820 | 5011 | 1763 | 2375 |
| 0.9-SH1-385 | 9900 | 10.0  | 4.2      | 6267               | 2091 | 2744 |                                   |      |      |      |      |      | 1803 | 763  | 680  | 2358 | 1117 | 1565 |
| 0.9-SH2-385 | 9900 | 8.5   | 2.9      | 4300               | 1489 | 2036 | 1516                              | 752  | 1196 | 2071 | 1107 | 2081 | 2626 | 1462 | 2966 | 3180 | 1817 | 3851 |
| 0.9-RP1-435 | 9900 | 9.5   | 3.3      | 3383               | 2844 | 2305 |                                   |      |      | 2063 | 1449 | 836  | 2648 | 2035 | 1422 | 3234 | 2621 | 2007 |
| 0.9-RP2-435 | 9900 | 9.0   | 2.3      | 2313               | 2013 | 1713 | 2151                              | 1809 | 1468 | 2736 | 2395 | 2053 | 3322 | 2980 | 2639 | 3907 | 3566 | 3225 |
| 0.9-RP3-435 | 9900 | 10.5  | 4.6      | 4766               | 3964 | 3162 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.9-SY1-435 | 9900 | 8.5   | 3.3      | 4167               | 1652 | 2875 |                                   |      |      | 2530 | 846  | 1059 | 3255 | 1186 | 1784 | 3980 | 1527 | 2509 |
| 0.9-SY2-435 | 9900 | 7.5   | 2.3      | 2852               | 1169 | 2132 | 2649                              | 1054 | 1831 | 3374 | 1394 | 2556 | 4099 | 1735 | 3281 | 4824 | 2076 | 4006 |
| 0.9-SY3-435 | 9900 | 9.0   | 4.6      | 5869               | 2302 | 3946 |                                   |      |      |      |      |      |      |      |      | 2761 | 787  | 573  |
| 0.9-SK1-435 | 9900 | 7.0   | 3.3      | 3989               | 2236 | 4473 |                                   |      |      | 3839 | 1071 | 1029 | 4968 | 1529 | 1737 | 6098 | 1988 | 2445 |
| 0.9-SK2-435 | 9900 | 6.5   | 2.2      | 2729               | 1574 | 3302 | 4070                              | 1381 | 1785 | 5200 | 1840 | 2493 | 6329 | 2299 | 3201 | 7459 | 2757 | 3909 |
| 0.9-SK3-435 | 9900 | 8.0   | 4.6      | 5618               | 3122 | 6150 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.9-SH1-435 | 9900 | 8.0   | 3.3      | 6267               | 2091 | 2744 | 1768                              | 740  | 623  | 2476 | 1193 | 1753 | 3184 | 1646 | 2882 | 3892 | 2099 | 4012 |
| 0.9-SH2-435 | 9900 | 7.0   | 2.2      | 4300               | 1489 | 2036 | 2590                              | 1439 | 2909 | 3298 | 1892 | 4039 | 4006 | 2345 | 5169 | 4714 | 2798 | 6298 |
| 0.9-SH3-435 | 9900 | 9.0   | 4.6      | 8821               | 2908 | 3766 |                                   |      |      |      |      |      |      |      |      | 2704 | 1148 | 1045 |
| 0.9-RP1-485 | 9900 | 8.0   | 2.7      | 3383               | 2844 | 2305 | 2474                              | 1860 | 1247 | 3202 | 2588 | 1975 | 3930 | 3316 | 2703 | 4658 | 4044 | 3431 |
| 0.9-RP2-485 | 9900 | 7.5   | 1.8      | 2313               | 2013 | 1713 | 3147                              | 2806 | 2464 | 3875 | 3534 | 3192 | 4603 | 4262 | 3920 | 5331 | 4990 | 4648 |
| 0.9-RP3-485 | 9900 | 8.5   | 3.7      | 4766               | 3964 | 3162 |                                   |      |      |      |      |      | 2955 | 2042 | 1129 | 3683 | 2770 | 1857 |
| 0.9-SY1-485 | 9900 | 6.5   | 2.7      | 4167               | 1652 | 2875 | 3039                              | 1085 | 1568 | 3940 | 1508 | 2469 | 4841 | 1931 | 3371 | 5743 | 2355 | 4272 |
| 0.9-SY2-485 | 9900 | 6.0   | 1.8      | 2852               | 1169 | 2132 | 3883                              | 1633 | 3065 | 4784 | 2057 | 3966 | 5686 | 2480 | 4867 | 6587 | 2904 | 5769 |
| 0.9-SY3-485 | 9900 | 7.5   | 3.7      | 5869               | 2302 | 3946 |                                   |      |      | 2721 | 768  | 533  | 3622 | 1192 | 1434 | 4524 | 1615 | 2335 |
| 0.9-SK1-485 | 9900 | 5.5   | 2.6      | 3989               | 2236 | 4473 | 4631                              | 1393 | 1526 | 6035 | 1963 | 2406 | 7440 | 2533 | 3286 | 8844 | 3103 | 4167 |
| 0.9-SK2-485 | 9900 | 5.0   | 1.8      | 2729               | 1574 | 3302 | 5992                              | 2162 | 2990 | 7397 | 2732 | 3870 | 8801 | 3302 | 4750 |      |      |      |
| 0.9-SK3-485 | 9900 | 6.5   | 3.7      | 5618               | 3122 | 6150 |                                   |      |      |      |      |      | 5491 | 1503 | 1392 | 6895 | 2073 | 2273 |
| 0.9-SH1-485 | 9900 | 6.5   | 2.6      | 6267               | 2091 | 2744 | 2973                              | 1511 | 2546 | 3853 | 2074 | 3950 | 4733 | 2637 | 5354 | 5613 | 3199 | 6758 |
| 0.9-SH2-485 | 9900 | 5.5   | 1.8      | 4300               | 1489 | 2036 | 3795                              | 2210 | 4832 | 4675 | 2773 | 6236 | 5555 | 3336 | 7640 | 6436 | 3899 | 9044 |
| 0.9-SH3-485 | 9900 | 7.5   | 3.7      | 8821               | 2908 | 3766 |                                   |      |      | 2665 | 1123 | 983  | 3545 | 1686 | 2387 | 4426 | 2249 | 3791 |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque

AST: air starting torque

SRT: spring running torque

ART: air running torque

SET: spring ending torque

AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.3-SK1-335 TO 0.9

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.3-SK1-335 to 0.9

| Hold        |      |       |          |                    |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |      |      |      |
|-------------|------|-------|----------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|             | MOT  | MOP   | pressure | Spring Torque (Nm) |      |      | 5,5                               |      |      | 6    |      |      | 6,5  |      |      | 7    |      |      |
| Model       | (Nm) | (bar) | (bar)    | SST                | SRT  | SET  | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.3-SK1-335 | 3600 | 5.5   | 2.9      | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK2-335 | 3600 | 4.5   | 1.5      | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK3-335 | 3600 | 6.5   | 4.1      | 2435               | 1317 | 2466 | 3021                              | 868  | 883  | 3551 | 1084 | 1215 |      |      |      |      |      |      |
| 0.3-SH1-335 | 3600 | 6.5   | 2.9      | 2698               | 867  | 1087 | 2416                              | 1350 | 2757 | 2748 | 1562 | 3287 |      |      |      |      |      |      |
| 0.3-SH2-335 | 3600 | 5.0   | 1.5      | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SH3-335 | 3600 | 7.5   | 4.1      | 3812               | 1212 | 1501 | 1945                              | 957  | 1490 | 2277 | 1169 | 2019 | 2609 | 1382 | 2549 | 2941 | 1594 | 3079 |
| 0.3-RP1-385 | 3600 | 5.5   | 2.2      | 1461               | 1187 | 912  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-RP2-385 | 3600 | 5.0   | 1.1      | 707                | 612  | 518  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-RP3-385 | 3600 | 6.0   | 3.2      | 2067               | 1662 | 1258 | 2644                              | 2184 | 1724 |      |      |      |      |      |      |      |      |      |
| 0.3-SY1-385 | 3600 | 4.5   | 2.2      | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SY2-385 | 3600 | 4.0   | 1.1      | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SY3-385 | 3600 | 5.0   | 3.2      | 2543               | 965  | 1574 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK1-385 | 3600 | 4.5   | 2.2      | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK2-385 | 3600 | 4.0   | 1.1      | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SK3-385 | 3600 | 5.0   | 3.1      | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SH1-385 | 3600 | 5.0   | 2.2      | 2698               | 867  | 1087 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SH2-385 | 3600 | 4.0   | 1.1      | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.3-SH3-385 | 3600 | 6.0   | 3.1      | 3812               | 1212 | 1501 | 3117                              | 1706 | 3359 |      |      |      |      |      |      |      |      |      |
| 0.9-RP1-385 | 9900 | 12.0  | 4.2      | 3383               | 2844 | 2305 | 2424                              | 1811 | 1197 | 2883 | 2269 | 1656 | 3341 | 2728 | 2115 | 3800 | 3187 | 2573 |
| 0.9-RP2-385 | 9900 | 12.0  | 2.9      | 2313               | 2013 | 1713 | 3097                              | 2756 | 2415 | 3556 | 3215 | 2873 | 4015 | 3673 | 3332 | 4473 | 4132 | 3791 |
| 0.9-SY1-385 | 9900 | 12.0  | 4.2      | 4167               | 1652 | 2875 | 2977                              | 1056 | 1506 | 3545 | 1323 | 2074 | 4113 | 1589 | 2642 | 4681 | 1856 | 3210 |
| 0.9-SY2-385 | 9900 | 11.0  | 2.9      | 2852               | 1169 | 2132 | 3821                              | 1604 | 3003 | 4389 | 1871 | 3571 | 4957 | 2138 | 4139 | 5525 | 2405 | 4707 |
| 0.9-SK1-385 | 9900 | 9.0   | 4.2      | 3989               | 2236 | 4473 | 4535                              | 1354 | 1466 | 5420 | 1713 | 2020 | 6305 | 2072 | 2575 | 7190 | 2431 | 3130 |
| 0.9-SK2-385 | 9900 | 8.0   | 2.9      | 2729               | 1574 | 3302 | 5896                              | 2123 | 2930 | 6781 | 2482 | 3484 | 7666 | 2841 | 4039 | 8551 | 3201 | 4594 |
| 0.9-SH1-385 | 9900 | 10.0  | 4.2      | 6267               | 2091 | 2744 | 2913                              | 1472 | 2449 | 3467 | 1827 | 3334 | 4022 | 2182 | 4219 | 4576 | 2536 | 5104 |
| 0.9-SH2-385 | 9900 | 8.5   | 2.9      | 4300               | 1489 | 2036 | 3735                              | 2171 | 4735 | 4289 | 2526 | 5620 | 4844 | 2881 | 6505 | 5399 | 3235 | 7390 |
| 0.9-RP1-435 | 9900 | 9.5   | 3.3      | 3383               | 2844 | 2305 | 3820                              | 3206 | 2593 | 4405 | 3792 | 3179 | 4991 | 4377 | 3764 | 5576 | 4963 | 4350 |
| 0.9-RP2-435 | 9900 | 9.0   | 2.3      | 2313               | 2013 | 1713 | 4493                              | 4152 | 3810 | 5079 | 4737 | 4396 | 5664 | 5323 | 4982 | 6250 | 5909 | 5567 |
| 0.9-RP3-435 | 9900 | 10.5  | 4.6      | 4766               | 3964 | 3162 | 2845                              | 1932 | 1019 | 3430 | 2518 | 1605 | 4016 | 3103 | 2190 | 4601 | 3689 | 2776 |
| 0.9-SY1-435 | 9900 | 8.5   | 3.3      | 4167               | 1652 | 2875 | 4705                              | 1868 | 3235 | 5430 | 2208 | 3960 | 6155 | 2549 | 4685 | 6880 | 2889 | 5410 |
| 0.9-SY2-435 | 9900 | 7.5   | 2.3      | 2852               | 1169 | 2132 | 5550                              | 2416 | 4731 | 6275 | 2757 | 5456 | 7000 | 3097 | 6181 | 7725 | 3438 | 6906 |
| 0.9-SY3-435 | 9900 | 9.0   | 4.6      | 5869               | 2302 | 3946 | 3486                              | 1128 | 1298 | 4211 | 1468 | 2023 | 4936 | 1809 | 2748 | 5661 | 2149 | 3473 |
| 0.9-SK1-435 | 9900 | 7.0   | 3.3      | 3989               | 2236 | 4473 | 7227                              | 2447 | 3153 | 8357 | 2905 | 3861 | 9487 | 3364 | 4569 |      |      |      |
| 0.9-SK2-435 | 9900 | 6.5   | 2.2      | 2729               | 1574 | 3302 | 8589                              | 3216 | 4617 | 9718 | 3675 | 5325 |      |      |      |      |      |      |
| 0.9-SK3-435 | 9900 | 8.0   | 4.6      | 5618               | 3122 | 6150 | 5278                              | 1417 | 1259 | 6408 | 1876 | 1967 | 7538 | 2334 | 2676 | 8667 | 2793 | 3384 |
| 0.9-SH1-435 | 9900 | 8.0   | 3.3      | 6267               | 2091 | 2744 | 4600                              | 2551 | 5142 | 5308 | 3004 | 6271 | 6016 | 3457 | 7401 | 6724 | 3910 | 8530 |
| 0.9-SH2-435 | 9900 | 7.0   | 2.2      | 4300               | 1489 | 2036 | 5422                              | 3251 | 7428 | 6130 | 3703 | 8557 | 6839 | 4156 | 9687 |      |      |      |
| 0.9-SH3-435 | 9900 | 9.0   | 4.6      | 8821               | 2908 | 3766 | 3412                              | 1601 | 2175 | 4120 | 2054 | 3304 | 4829 | 2507 | 4434 | 5537 | 2960 | 5563 |
| 0.9-RP1-485 | 9900 | 8.0   | 2.7      | 3383               | 2844 | 2305 | 5386                              | 4772 | 4159 | 6114 | 5500 | 4887 | 6841 | 6228 | 5615 | 7569 | 6956 | 6343 |
| 0.9-RP2-485 | 9900 | 7.5   | 1.8      | 2313               | 2013 | 1713 | 6059                              | 5718 | 5376 | 6787 | 6446 | 6104 | 7515 | 7174 | 6832 | 8243 | 7902 | 7560 |
| 0.9-RP3-485 | 9900 | 8.5   | 3.7      | 4766               | 3964 | 3162 | 4411                              | 3498 | 2585 | 5139 | 4226 | 3313 | 5867 | 4954 | 4041 | 6594 | 5682 | 4769 |
| 0.9-SY1-485 | 9900 | 6.5   | 2.7      | 4167               | 1652 | 2875 | 6644                              | 2778 | 5173 | 7545 | 3202 | 6075 | 8447 | 3625 | 6976 |      |      |      |
| 0.9-SY2-485 | 9900 | 6.0   | 1.8      | 2852               | 1169 | 2132 | 7488                              | 3327 | 6670 | 8390 | 3750 | 7571 |      |      |      |      |      |      |
| 0.9-SY3-485 | 9900 | 7.5   | 3.7      | 5869               | 2302 | 3946 | 5425                              | 2038 | 3237 | 6326 | 2462 | 4138 | 7228 | 2885 | 5039 | 8129 | 3309 | 5941 |
| 0.9-SK1-485 | 9900 | 5.5   | 2.6      | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.9-SK2-485 | 9900 | 5.0   | 1.8      | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.9-SK3-485 | 9900 | 6.5   | 3.7      | 5618               | 3122 | 6150 | 8299                              | 2644 | 3153 | 9703 | 3214 | 4033 |      |      |      |      |      |      |
| 0.9-SH1-485 | 9900 | 6.5   | 2.6      | 6267               | 2091 | 2744 | 6494                              | 3762 | 8162 | 7374 | 4325 | 9566 |      |      |      |      |      |      |
| 0.9-SH2-485 | 9900 | 5.5   | 1.8      | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |      |      |      |
| 0.9-SH3-485 | 9900 | 7.5   | 3.7      | 8821               | 2908 | 3766 | 5306                              | 2812 | 5195 | 6186 | 3375 | 6599 | 7066 | 3938 | 8004 | 7946 | 4501 | 9408 |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque                      AST: air starting torque  
SRT: spring running torque                      ART: air running torque  
SET: spring ending torque                      AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 0.3-SK1-335 TO 0.9

TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.3-SK1-335 to 0.9

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|---------------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|
|             |             |              |                           | SST                | SRT  | SET  | 7,5                               |      |      | 8    |      |      | 8,5  |      |      |
|             |             |              |                           |                    |      |      | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.3-SK1-335 | 3600        | 5.5          | 2.9                       | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK2-335 | 3600        | 4.5          | 1.5                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK3-335 | 3600        | 6.5          | 4.1                       | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-335 | 3600        | 6.5          | 2.9                       | 2698               | 867  | 1087 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH2-335 | 3600        | 5.0          | 1.5                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH3-335 | 3600        | 7.5          | 4.1                       | 3612               | 1212 | 1501 |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-385 | 3600        | 5.5          | 2.2                       | 1461               | 1187 | 912  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP2-385 | 3600        | 5.0          | 1.1                       | 707                | 612  | 518  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP3-385 | 3600        | 6.0          | 3.2                       | 2067               | 1662 | 1258 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY1-385 | 3600        | 4.5          | 2.2                       | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY2-385 | 3600        | 4.0          | 1.1                       | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY3-385 | 3600        | 5.0          | 3.2                       | 2543               | 965  | 1574 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK1-385 | 3600        | 4.5          | 2.2                       | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK2-385 | 3600        | 4.0          | 1.1                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK3-385 | 3600        | 5.0          | 3.1                       | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-385 | 3600        | 5.0          | 2.2                       | 2698               | 867  | 1087 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH2-385 | 3600        | 4.0          | 1.1                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH3-385 | 3600        | 6.0          | 3.1                       | 3812               | 1212 | 1501 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP1-385 | 9900        | 12.0         | 4.2                       | 3383               | 2844 | 2305 | 4259                              | 3645 | 3032 | 4717 | 4104 | 3491 | 5176 | 4563 | 3950 |
| 0.9-RP2-385 | 9900        | 12.0         | 2.9                       | 2313               | 2013 | 1713 | 4932                              | 4591 | 4249 | 5391 | 5050 | 4708 | 5850 | 5508 | 5167 |
| 0.9-SY1-385 | 9900        | 12.0         | 4.2                       | 4167               | 1652 | 2875 | 5249                              | 2123 | 3778 | 5817 | 2390 | 4346 | 6385 | 2657 | 4914 |
| 0.9-SY2-385 | 9900        | 11.0         | 2.9                       | 2852               | 1169 | 2132 | 6093                              | 2672 | 5275 | 6661 | 2939 | 5843 | 7229 | 3205 | 6411 |
| 0.9-SK1-385 | 9900        | 9.0          | 4.2                       | 3989               | 2236 | 4473 | 8074                              | 2791 | 3684 | 8959 | 3150 | 4239 | 9844 | 3509 | 4794 |
| 0.9-SK2-385 | 9900        | 8.0          | 2.9                       | 2729               | 1574 | 3302 | 9436                              | 3560 | 5148 |      |      |      |      |      |      |
| 0.9-SH1-385 | 9900        | 10.0         | 4.2                       | 6267               | 2091 | 2744 | 5131                              | 2891 | 5989 | 5686 | 3246 | 6874 | 6240 | 3600 | 7758 |
| 0.9-SH2-385 | 9900        | 8.5          | 2.9                       | 4300               | 1489 | 2036 | 5953                              | 3590 | 8275 | 6508 | 3945 | 9160 |      |      |      |
| 0.9-RP1-435 | 9900        | 9.5          | 3.3                       | 3383               | 2844 | 2305 | 6162                              | 5549 | 4935 | 6748 | 6134 | 5521 | 7333 | 6720 | 6107 |
| 0.9-RP2-435 | 9900        | 9.0          | 2.3                       | 2313               | 2013 | 1713 | 6835                              | 6494 | 6153 | 7421 | 7080 | 6738 | 8007 | 7665 | 7324 |
| 0.9-RP3-435 | 9900        | 10.5         | 4.6                       | 4766               | 3964 | 3162 | 5187                              | 4274 | 3362 | 5773 | 4860 | 3947 | 6358 | 5446 | 4533 |
| 0.9-SY1-435 | 9900        | 8.5          | 3.3                       | 4167               | 1652 | 2875 | 7605                              | 3230 | 6135 | 8330 | 3571 | 6860 |      |      |      |
| 0.9-SY2-435 | 9900        | 7.5          | 2.3                       | 2852               | 1169 | 2132 | 8450                              | 3779 | 7631 |      |      |      |      |      |      |
| 0.9-SY3-435 | 9900        | 9.0          | 4.6                       | 5869               | 2302 | 3946 | 6386                              | 2490 | 4198 | 7111 | 2831 | 4923 | 7837 | 3171 | 5648 |
| 0.9-SK1-435 | 9900        | 7.0          | 3.3                       | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK2-435 | 9900        | 6.5          | 2.2                       | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK3-435 | 9900        | 8.0          | 4.6                       | 5618               | 3122 | 6150 | 9797                              | 3252 | 4092 |      |      |      |      |      |      |
| 0.9-SH1-435 | 9900        | 8.0          | 3.3                       | 6267               | 2091 | 2744 | 7432                              | 4363 | 9660 |      |      |      |      |      |      |
| 0.9-SH2-435 | 9900        | 7.0          | 2.2                       | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH3-435 | 9900        | 9.0          | 4.6                       | 8821               | 2908 | 3766 | 6245                              | 3413 | 6693 | 6953 | 3865 | 7823 | 7661 | 4318 | 8952 |
| 0.9-RP1-485 | 9900        | 8.0          | 2.7                       | 3383               | 2844 | 2305 | 8297                              | 7684 | 7071 |      |      |      |      |      |      |
| 0.9-RP2-485 | 9900        | 7.5          | 1.8                       | 2313               | 2013 | 1713 | 8971                              | 8630 | 8288 |      |      |      |      |      |      |
| 0.9-RP3-485 | 9900        | 8.5          | 3.7                       | 4766               | 3964 | 3162 | 7322                              | 6410 | 5497 | 8050 | 7138 | 6225 | 8778 | 7866 | 6953 |
| 0.9-SY1-485 | 9900        | 6.5          | 2.7                       | 4167               | 1652 | 2875 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY2-485 | 9900        | 6.0          | 1.8                       | 2852               | 1169 | 2132 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY3-485 | 9900        | 7.5          | 3.7                       | 5869               | 2302 | 3946 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK1-485 | 9900        | 5.5          | 2.6                       | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK2-485 | 9900        | 5.0          | 1.8                       | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK3-485 | 9900        | 6.5          | 3.7                       | 5618               | 3122 | 6150 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH1-485 | 9900        | 6.5          | 2.6                       | 6267               | 2091 | 2744 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH2-485 | 9900        | 5.5          | 1.8                       | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH3-485 | 9900        | 7.5          | 3.7                       | 8821               | 2908 | 3766 |                                   |      |      |      |      |      |      |      |      |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque                      AST: air starting torque  
SRT: spring running torque                      ART: air running torque  
SET: spring ending torque                      AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

OUTPUT TORQUES - MODELS TPS 0.3-SK1-335 TO 0.9

## TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 0.3-SK1-335 to 0.9

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |      |      | Operating supply pressure (bar g) |      |      |      |      |      |      |      |      |
|-------------|-------------|--------------|---------------------------|--------------------|------|------|-----------------------------------|------|------|------|------|------|------|------|------|
|             |             |              |                           | SST                | SRT  | SET  | 9                                 |      |      | 9,5  |      |      | 10   |      |      |
|             |             |              |                           |                    |      |      | AST                               | ART  | AET  | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.3-SK1-335 | 3600        | 5.5          | 2.9                       | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK2-335 | 3600        | 4.5          | 1.5                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK3-335 | 3600        | 6.5          | 4.1                       | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-335 | 3600        | 6.5          | 2.9                       | 2698               | 867  | 1087 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH2-335 | 3600        | 5.0          | 1.5                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH3-335 | 3600        | 7.5          | 4.1                       | 3812               | 1212 | 1501 |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP1-385 | 3600        | 5.5          | 2.2                       | 1461               | 1187 | 912  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP2-385 | 3600        | 5.0          | 1.1                       | 707                | 612  | 518  |                                   |      |      |      |      |      |      |      |      |
| 0.3-RP3-385 | 3600        | 6.0          | 3.2                       | 2067               | 1662 | 1258 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY1-385 | 3600        | 4.5          | 2.2                       | 1798               | 689  | 1140 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY2-385 | 3600        | 4.0          | 1.1                       | 872                | 356  | 645  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SY3-385 | 3600        | 5.0          | 3.2                       | 2543               | 965  | 1574 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK1-385 | 3600        | 4.5          | 2.2                       | 1722               | 938  | 1783 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK2-385 | 3600        | 4.0          | 1.1                       | 834                | 479  | 999  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SK3-385 | 3600        | 5.0          | 3.1                       | 2435               | 1317 | 2466 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH1-385 | 3600        | 5.0          | 2.2                       | 2698               | 867  | 1087 |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH2-385 | 3600        | 4.0          | 1.1                       | 1314               | 453  | 616  |                                   |      |      |      |      |      |      |      |      |
| 0.3-SH3-385 | 3600        | 6.0          | 3.1                       | 3812               | 1212 | 1501 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP1-385 | 9900        | 12.0         | 4.2                       | 3383               | 2844 | 2305 | 5635                              | 5022 | 4408 | 6094 | 5480 | 4867 | 6552 | 5939 | 5326 |
| 0.9-RP2-385 | 9900        | 12.0         | 2.9                       | 2313               | 2013 | 1713 | 6308                              | 5967 | 5626 | 6767 | 6426 | 6084 | 7226 | 6884 | 6543 |
| 0.9-SY1-385 | 9900        | 12.0         | 4.2                       | 4167               | 1652 | 2875 | 6953                              | 2923 | 5482 | 7521 | 3190 | 6050 | 8089 | 3457 | 6618 |
| 0.9-SY2-385 | 9900        | 11.0         | 2.9                       | 2852               | 1169 | 2132 | 7797                              | 3472 | 6979 | 8365 | 3739 | 7547 | 8933 | 4006 | 8115 |
| 0.9-SK1-385 | 9900        | 9.0          | 4.2                       | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK2-385 | 9900        | 8.0          | 2.9                       | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH1-385 | 9900        | 10.0         | 4.2                       | 6267               | 2091 | 2744 | 6795                              | 3955 | 8643 | 7350 | 4310 | 9528 |      |      |      |
| 0.9-SH2-385 | 9900        | 8.5          | 2.9                       | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP1-435 | 9900        | 9.5          | 3.3                       | 3383               | 2844 | 2305 | 7919                              | 7306 | 6692 | 8504 | 7891 | 7278 |      |      |      |
| 0.9-RP2-435 | 9900        | 9.0          | 2.3                       | 2313               | 2013 | 1713 | 8592                              | 8251 | 7910 |      |      |      |      |      |      |
| 0.9-RP3-435 | 9900        | 10.5         | 4.6                       | 4766               | 3964 | 3162 | 6944                              | 6031 | 5119 | 7530 | 6617 | 5704 | 8115 | 7202 | 6290 |
| 0.9-SY1-435 | 9900        | 8.5          | 3.3                       | 4167               | 1652 | 2875 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY2-435 | 9900        | 7.5          | 2.3                       | 2852               | 1169 | 2132 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY3-435 | 9900        | 9.0          | 4.6                       | 5869               | 2302 | 3946 | 8562                              | 3512 | 6373 |      |      |      |      |      |      |
| 0.9-SK1-435 | 9900        | 7.0          | 3.3                       | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK2-435 | 9900        | 6.5          | 2.2                       | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK3-435 | 9900        | 8.0          | 4.6                       | 5618               | 3122 | 6150 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH1-435 | 9900        | 8.0          | 3.3                       | 6267               | 2091 | 2744 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH2-435 | 9900        | 7.0          | 2.2                       | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH3-435 | 9900        | 9.0          | 4.6                       | 8821               | 2908 | 3766 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP1-485 | 9900        | 8.0          | 2.7                       | 3383               | 2844 | 2305 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP2-485 | 9900        | 7.5          | 1.8                       | 2313               | 2013 | 1713 |                                   |      |      |      |      |      |      |      |      |
| 0.9-RP3-485 | 9900        | 8.5          | 3.7                       | 4766               | 3964 | 3162 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY1-485 | 9900        | 6.5          | 2.7                       | 4167               | 1652 | 2875 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY2-485 | 9900        | 6.0          | 1.8                       | 2852               | 1169 | 2132 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SY3-485 | 9900        | 7.5          | 3.7                       | 5869               | 2302 | 3946 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK1-485 | 9900        | 5.5          | 2.6                       | 3989               | 2236 | 4473 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK2-485 | 9900        | 5.0          | 1.8                       | 2729               | 1574 | 3302 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SK3-485 | 9900        | 6.5          | 3.7                       | 5618               | 3122 | 6150 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH1-485 | 9900        | 6.5          | 2.6                       | 6267               | 2091 | 2744 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH2-485 | 9900        | 5.5          | 1.8                       | 4300               | 1489 | 2036 |                                   |      |      |      |      |      |      |      |      |
| 0.9-SH3-485 | 9900        | 7.5          | 3.7                       | 8821               | 2908 | 3766 |                                   |      |      |      |      |      |      |      |      |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque

SRT: spring running torque

SET: spring ending torque

AST: air starting torque

ART: air running torque

AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 1.5 TO 3-SK3-635

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 1.5 to 3-SK3-635

| Hold        |       |       |          |                    |       |       | Operating supply pressure (bar g) |      |      |       |      |      |       |       |       |       |       |       |
|-------------|-------|-------|----------|--------------------|-------|-------|-----------------------------------|------|------|-------|------|------|-------|-------|-------|-------|-------|-------|
|             | MOT   | MOP   | pressure | Spring Torque (Nm) |       |       | 3,5                               |      |      | 4     |      |      | 4,5   |       |       | 5     |       |       |
| Model       | (Nm)  | (bar) | (bar)    | SST                | SRT   | SET   | AST                               | ART  | AET  | AST   | ART  | AET  | AST   | ART   | AET   | AST   | ART   | AET   |
| 1.5-RP1-485 | 16500 | 11.0  | 3.9      | 6577               | 5443  | 4309  |                                   |      |      |       |      |      | 3665  | 2375  | 1085  | 4617  | 3327  | 2037  |
| 1.5-RP2-485 | 16500 | 11.0  | 3.4      | 5704               | 4724  | 3745  |                                   |      |      | 3355  | 2240 | 1126 | 4307  | 3192  | 2078  | 5259  | 4144  | 3030  |
| 1.5-SY1-485 | 16500 | 9.0   | 3.9      | 8099               | 3161  | 5380  |                                   |      |      |       |      |      | 4487  | 1387  | 1394  | 5665  | 1940  | 2572  |
| 1.5-SY2-485 | 16500 | 8.5   | 3.4      | 7024               | 2744  | 4675  |                                   |      |      | 4110  | 1308 | 1438 | 5289  | 1862  | 2616  | 6468  | 2415  | 3795  |
| 1.5-SK1-485 | 16500 | 7.5   | 3.9      | 7753               | 4291  | 8392  |                                   |      |      |       |      |      | 6632  | 1688  | 1321  | 8430  | 2418  | 2448  |
| 1.5-SK2-485 | 16500 | 7.0   | 3.4      | 6724               | 3724  | 7291  |                                   |      |      | 6087  | 1603 | 1365 | 7884  | 2333  | 2492  | 9682  | 3063  | 3619  |
| 1.5-SH1-485 | 16500 | 8.5   | 3.9      | 12167              | 3990  | 5134  |                                   |      |      |       |      |      | 4301  | 1946  | 2337  | 5427  | 2667  | 4134  |
| 1.5-SH2-485 | 16500 | 8.0   | 3.3      | 10553              | 3464  | 4461  |                                   |      |      | 3939  | 1824 | 2375 | 5066  | 2545  | 4173  | 6193  | 3266  | 5971  |
| 1.5-RP1-535 | 16500 | 9.5   | 3.2      | 6577               | 5443  | 4309  |                                   |      |      | 4364  | 3074 | 1784 | 5522  | 4232  | 2942  | 6681  | 5391  | 4101  |
| 1.5-RP2-535 | 16500 | 9.0   | 2.8      | 5704               | 4724  | 3745  | 3848                              | 2733 | 1619 | 5006  | 3892 | 2777 | 6165  | 5050  | 3935  | 7323  | 6208  | 5094  |
| 1.5-RP3-535 | 16500 | 10.0  | 4.1      | 8341               | 6705  | 5069  |                                   |      |      |       |      |      |       |       |       | 5817  | 3955  | 2093  |
| 1.5-SY1-535 | 16500 | 8.0   | 3.2      | 8099               | 3161  | 5380  |                                   |      |      | 5352  | 1793 | 2259 | 6787  | 2467  | 3694  | 8221  | 3141  | 5128  |
| 1.5-SY2-535 | 16500 | 8.0   | 2.8      | 7024               | 2744  | 4675  | 4720                              | 1595 | 2048 | 6155  | 2268 | 3482 | 7589  | 2942  | 4916  | 9023  | 3616  | 6350  |
| 1.5-SY3-535 | 16500 | 8.5   | 4.1      | 10263              | 3893  | 6340  |                                   |      |      |       |      |      | 5694  | 1635  | 1230  | 7129  | 2308  | 2665  |
| 1.5-SK1-535 | 16500 | 6.0   | 3.2      | 7753               | 4291  | 8392  |                                   |      |      | 7952  | 2224 | 2149 | 10140 | 3112  | 3520  | 12327 | 4001  | 4891  |
| 1.5-SK2-535 | 16500 | 6.0   | 2.8      | 6724               | 3724  | 7291  | 7017                              | 1981 | 1948 | 9205  | 2869 | 3319 | 11392 | 3758  | 4691  | 13580 | 4646  | 6062  |
| 1.5-SK3-535 | 16500 | 6.5   | 4.1      | 9827               | 5311  | 9938  |                                   |      |      |       |      |      |       |       |       | 10568 | 2841  | 2532  |
| 1.5-SH1-535 | 16500 | 7.0   | 3.2      | 12167              | 3990  | 5134  | 3757                              | 1599 | 1470 | 5128  | 2476 | 3657 | 6499  | 3353  | 5845  | 7871  | 4229  | 8032  |
| 1.5-SH2-535 | 16500 | 7.0   | 2.8      | 10553              | 3464  | 4461  | 4523                              | 2198 | 3306 | 5894  | 3074 | 5493 | 7265  | 3951  | 7681  | 8636  | 4828  | 9868  |
| 1.5-SH3-535 | 16500 | 8.0   | 4.1      | 15386              | 4888  | 6047  |                                   |      |      |       |      |      | 5460  | 2331  | 2181  | 6831  | 3208  | 4369  |
| 1.5-RP1-585 | 16500 | 8.0   | 2.7      | 6577               | 5443  | 4309  | 4792                              | 3502 | 2212 | 6177  | 4887 | 3597 | 7562  | 6272  | 4982  | 8947  | 7657  | 6367  |
| 1.5-RP2-585 | 16500 | 7.5   | 2.3      | 5704               | 4724  | 3745  | 5434                              | 4320 | 3205 | 6819  | 5705 | 4590 | 8204  | 7090  | 5975  | 9589  | 8475  | 7360  |
| 1.5-RP3-585 | 16500 | 8.5   | 3.4      | 8341               | 6705  | 5069  |                                   |      |      | 5313  | 3451 | 1589 | 6698  | 4836  | 2974  | 8083  | 6221  | 4359  |
| 1.5-SY1-585 | 16500 | 7.0   | 2.7      | 8099               | 3161  | 5380  | 5882                              | 2042 | 2789 | 7597  | 2848 | 4504 | 9312  | 3654  | 6219  | 11027 | 4459  | 7934  |
| 1.5-SY2-585 | 16500 | 6.5   | 2.3      | 7024               | 2744  | 4675  | 6685                              | 2517 | 4012 | 8399  | 3323 | 5727 | 10114 | 4129  | 7442  | 11829 | 4934  | 9156  |
| 1.5-SY3-585 | 16500 | 7.0   | 3.4      | 10263              | 3893  | 6340  |                                   |      |      | 6505  | 2015 | 2041 | 8220  | 2821  | 3756  | 9935  | 3627  | 5471  |
| 1.5-SK1-585 | 16500 | 5.0   | 2.7      | 7753               | 4291  | 8392  | 8761                              | 2552 | 2656 | 11376 | 3614 | 4295 | 13992 | 4677  | 5935  |       |       |       |
| 1.5-SK2-585 | 16500 | 5.0   | 2.4      | 6724               | 3724  | 7291  | 10013                             | 3198 | 3826 | 12629 | 4260 | 5466 | 15244 | 5322  | 7105  |       |       |       |
| 1.5-SK3-585 | 16500 | 5.5   | 3.4      | 9827               | 5311  | 9938  |                                   |      |      | 9617  | 2454 | 1935 | 12232 | 3517  | 3575  | 14848 | 4579  | 5214  |
| 1.5-SH1-585 | 16500 | 6.0   | 2.7      | 12167              | 3990  | 5134  | 5635                              | 2800 | 4466 | 7274  | 3848 | 7081 | 8914  | 4897  | 9697  | 10553 | 5945  | 12312 |
| 1.5-SH2-585 | 16500 | 5.5   | 2.4      | 10553              | 3464  | 4461  | 6401                              | 3399 | 6302 | 8040  | 4447 | 8917 | 9680  | 5496  | 11533 | 11319 | 6544  | 14148 |
| 1.5-SH3-585 | 16500 | 7.0   | 3.4      | 15386              | 4888  | 6047  |                                   |      |      | 6235  | 2827 | 3418 | 7875  | 3876  | 6033  | 9514  | 4924  | 8649  |
| 3-RP1-585   | 33000 | 10.5  | 3.7      | 11505              | 9382  | 7259  |                                   |      |      |       |      |      | 7505  | 5090  | 2675  | 9257  | 6842  | 4427  |
| 3-RP2-585   | 33000 | 10.0  | 2.9      | 8895               | 7409  | 5924  | 5522                              | 3831 | 2141 | 7273  | 5583 | 3892 | 9025  | 7334  | 5644  | 10777 | 9086  | 7395  |
| 3-SY1-585   | 33000 | 10.0  | 3.7      | 14161              | 5448  | 9072  |                                   |      |      |       |      |      | 9197  | 2971  | 3407  | 11366 | 3990  | 5576  |
| 3-SY2-585   | 33000 | 10.0  | 2.9      | 10955              | 4303  | 7393  | 6770                              | 2236 | 2717 | 8939  | 3254 | 4886 | 11108 | 4273  | 7054  | 13276 | 5292  | 9223  |
| 3-SK1-585   | 33000 | 7.5   | 3.7      | 13557              | 7414  | 14184 |                                   |      |      |       |      |      | 13632 | 3654  | 3236  | 16940 | 4997  | 5310  |
| 3-SK2-585   | 33000 | 7.0   | 2.9      | 10487              | 5835  | 11519 | 10049                             | 2763 | 2583 | 13357 | 4107 | 4656 | 16665 | 5450  | 6730  | 19972 | 6793  | 8803  |
| 3-SH1-585   | 33000 | 9.0   | 3.7      | 21251              | 6858  | 8655  |                                   |      |      | 6741  | 2805 | 2284 | 8814  | 4131  | 5592  | 10887 | 5457  | 8899  |
| 3-SH2-585   | 33000 | 8.0   | 2.9      | 16466              | 5438  | 7055  | 6487                              | 3095 | 4420 | 8561  | 4421 | 7728 | 10634 | 5747  | 11036 | 12708 | 7073  | 14344 |
| 3-RP1-635   | 33000 | 10.0  | 3.2      | 11505              | 9382  | 7259  |                                   |      |      | 8251  | 5836 | 3421 | 10315 | 7900  | 5485  | 12379 | 9964  | 7549  |
| 3-RP2-635   | 33000 | 10.0  | 2.5      | 8895               | 7409  | 5924  | 7707                              | 6017 | 4326 | 9771  | 8080 | 6390 | 11835 | 10144 | 8454  | 13899 | 12208 | 10518 |
| 3-RP3-635   | 33000 | 10.5  | 4.1      | 14706              | 11788 | 8869  |                                   |      |      |       |      |      |       |       |       | 10547 | 7227  | 3906  |
| 3-SY1-635   | 33000 | 8.5   | 3.2      | 14161              | 5448  | 9072  |                                   |      |      | 10121 | 3405 | 4331 | 12676 | 4605  | 6886  | 15232 | 5806  | 9441  |
| 3-SY2-635   | 33000 | 8.5   | 2.5      | 10955              | 4303  | 7393  | 9476                              | 3507 | 5423 | 12031 | 4707 | 7978 | 14587 | 5908  | 10533 | 17142 | 7108  | 13089 |
| 3-SY3-635   | 33000 | 9.0   | 4.1      | 18094              | 6844  | 11096 |                                   |      |      |       |      |      | 10373 | 3017  | 2411  | 12929 | 4218  | 4967  |
| 3-SK1-635   | 33000 | 6.5   | 3.2      | 13557              | 7414  | 14184 |                                   |      |      | 15041 | 4226 | 4120 | 18939 | 5809  | 6563  | 22836 | 7391  | 9006  |
| 3-SK2-635   | 33000 | 6.0   | 2.4      | 10487              | 5835  | 11519 | 14176                             | 4439 | 5170 | 18074 | 6022 | 7613 | 21971 | 7605  | 10056 | 25868 | 9187  | 12499 |
| 3-SK3-635   | 33000 | 7.0   | 4.0      | 17324              | 9340  | 17401 |                                   |      |      |       |      |      |       |       |       | 19175 | 5199  | 4720  |

#### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque                      AST: air starting torque  
SRT: spring running torque                      ART: air running torque  
SET: spring ending torque                      AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 1.5 TO 3-SK3-635

TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 1.5 to 3-SK3-635

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold              |                    |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |       |       |       |
|-------------|-------------|--------------|-------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|             |             |              | pressure<br>(bar) | Spring Torque (Nm) |       |       | 5,5                               |       |       | 6     |       |       | 6,5   |       |       | 7     |       |       |
|             |             |              |                   | SST                | SRT   | SET   | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 1.5-RP1-485 | 16500       | 11.0         | 3.9               | 6577               | 5443  | 4309  | 5569                              | 4279  | 2989  | 6521  | 5231  | 3940  | 7472  | 6182  | 4892  | 8424  | 7134  | 5844  |
| 1.5-RP2-485 | 16500       | 11.0         | 3.4               | 5704               | 4724  | 3745  | 6211                              | 5096  | 3982  | 7163  | 6048  | 4934  | 8115  | 7000  | 5885  | 9067  | 7952  | 6837  |
| 1.5-SY1-485 | 16500       | 9.0          | 3.9               | 8099               | 3161  | 5380  | 6844                              | 2494  | 3751  | 8023  | 3048  | 4930  | 9201  | 3602  | 6108  | 10380 | 4155  | 7287  |
| 1.5-SY2-485 | 16500       | 8.5          | 3.4               | 7024               | 2744  | 4675  | 7646                              | 2969  | 4974  | 8825  | 3523  | 6152  | 10004 | 4076  | 7331  | 11182 | 4630  | 8510  |
| 1.5-SK1-485 | 16500       | 7.5          | 3.9               | 7753               | 4291  | 8392  | 10227                             | 3148  | 3575  | 12025 | 3878  | 4702  | 13823 | 4608  | 5829  | 15620 | 5338  | 6956  |
| 1.5-SK2-485 | 16500       | 7.0          | 3.4               | 6724               | 3724  | 7291  | 11480                             | 3793  | 4745  | 13277 | 4523  | 5872  | 15075 | 5253  | 6999  |       |       |       |
| 1.5-SH1-485 | 16500       | 8.5          | 3.9               | 12167              | 3990  | 5134  | 6554                              | 3388  | 5932  | 7681  | 4108  | 7730  | 8808  | 4829  | 9528  | 9935  | 5550  | 11325 |
| 1.5-SH2-485 | 16500       | 8.0          | 3.3               | 10553              | 3464  | 4461  | 7320                              | 3987  | 7768  | 8447  | 4707  | 9566  | 9574  | 5428  | 11364 | 10701 | 6149  | 13161 |
| 1.5-RP1-535 | 16500       | 9.5          | 3.2               | 6577               | 5443  | 4309  | 7839                              | 6549  | 5259  | 8997  | 7707  | 6417  | 10156 | 8866  | 7576  | 11314 | 10024 | 8734  |
| 1.5-RP2-535 | 16500       | 9.0          | 2.8               | 5704               | 4724  | 3745  | 8481                              | 7367  | 6252  | 9640  | 8525  | 7410  | 10798 | 9683  | 8569  | 11956 | 10842 | 9727  |
| 1.5-RP3-535 | 16500       | 10.0         | 4.1               | 8341               | 6705  | 5069  | 6975                              | 5113  | 3251  | 8133  | 6272  | 4410  | 9292  | 7430  | 5568  | 10450 | 8588  | 6726  |
| 1.5-SY1-535 | 16500       | 8.0          | 3.2               | 8099               | 3161  | 5380  | 9655                              | 3815  | 6562  | 11089 | 4489  | 7996  | 12523 | 5162  | 9430  | 13958 | 5836  | 10865 |
| 1.5-SY2-535 | 16500       | 8.0          | 2.8               | 7024               | 2744  | 4675  | 10457                             | 4290  | 7785  | 11891 | 4963  | 9219  | 13326 | 5637  | 10653 | 14760 | 6311  | 12087 |
| 1.5-SY3-535 | 16500       | 8.5          | 4.1               | 10263              | 3893  | 6340  | 8563                              | 2982  | 4099  | 9997  | 3656  | 5533  | 11431 | 4330  | 6967  | 12865 | 5003  | 8401  |
| 1.5-SK1-535 | 16500       | 6.0          | 3.2               | 7753               | 4291  | 8392  | 14515                             | 4889  | 6263  |       |       |       |       |       |       |       |       |       |
| 1.5-SK2-535 | 16500       | 6.0          | 2.8               | 6724               | 3724  | 7291  | 15767                             | 5534  | 7433  |       |       |       |       |       |       |       |       |       |
| 1.5-SK3-535 | 16500       | 6.5          | 4.1               | 9827               | 5311  | 9938  | 12755                             | 3729  | 3903  | 14943 | 4617  | 5274  |       |       |       |       |       |       |
| 1.5-SH1-535 | 16500       | 7.0          | 3.2               | 12167              | 3990  | 5134  | 9242                              | 5106  | 10220 | 10613 | 5983  | 12407 | 11984 | 6860  | 14595 |       |       |       |
| 1.5-SH2-535 | 16500       | 7.0          | 2.8               | 10553              | 3464  | 4461  | 10007                             | 5705  | 12056 | 11379 | 6582  | 14243 | 12750 | 7459  | 16431 |       |       |       |
| 1.5-SH3-535 | 16500       | 8.0          | 4.1               | 15386              | 4888  | 6047  | 8203                              | 4085  | 6556  | 9574  | 4962  | 8744  | 10945 | 5839  | 10931 | 12316 | 6716  | 13119 |
| 1.5-RP1-585 | 16500       | 8.0          | 2.7               | 6577               | 5443  | 4309  | 10332                             | 9042  | 7752  | 11717 | 10427 | 9137  | 13102 | 11812 | 10522 | 14487 | 13197 | 11907 |
| 1.5-RP2-585 | 16500       | 7.5          | 2.3               | 5704               | 4724  | 3745  | 10974                             | 9860  | 8745  | 12359 | 11245 | 10130 | 13744 | 12630 | 11515 | 15129 | 14015 | 12900 |
| 1.5-RP3-585 | 16500       | 8.5          | 3.4               | 8341               | 6705  | 5069  | 9468                              | 7606  | 5744  | 10853 | 8991  | 7129  | 12238 | 10376 | 8514  | 13623 | 11761 | 9899  |
| 1.5-SY1-585 | 16500       | 7.0          | 2.7               | 8099               | 3161  | 5380  | 12742                             | 5265  | 9649  | 14456 | 6070  | 11363 | 16171 | 6876  | 13078 |       |       |       |
| 1.5-SY2-585 | 16500       | 6.5          | 2.3               | 7024               | 2744  | 4675  | 13544                             | 5740  | 10871 | 15259 | 6545  | 12586 |       |       |       |       |       |       |
| 1.5-SY3-585 | 16500       | 7.0          | 3.4               | 10263              | 3893  | 6340  | 11649                             | 4432  | 7185  | 13364 | 5238  | 8900  | 15079 | 6043  | 10615 |       |       |       |
| 1.5-SK1-585 | 16500       | 5.0          | 2.7               | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-SK2-585 | 16500       | 5.0          | 2.4               | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-SK3-585 | 16500       | 5.5          | 3.4               | 9827               | 5311  | 9938  |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-SH1-585 | 16500       | 6.0          | 2.7               | 12167              | 3990  | 5134  | 12193                             | 6994  | 14927 |       |       |       |       |       |       |       |       |       |
| 1.5-SH2-585 | 16500       | 5.5          | 2.4               | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-SH3-585 | 16500       | 7.0          | 3.4               | 15386              | 4888  | 6047  | 11154                             | 5973  | 11264 | 12793 | 7021  | 13880 | 14433 | 8070  | 16495 |       |       |       |
| 3-RP1-585   | 33000       | 10.5         | 3.7               | 11505              | 9382  | 7259  | 11008                             | 8593  | 6178  | 12760 | 10345 | 7930  | 14511 | 12096 | 9681  | 16263 | 13848 | 11433 |
| 3-RP2-585   | 33000       | 10.0         | 2.9               | 8895               | 7409  | 5924  | 12528                             | 10838 | 9147  | 14280 | 12589 | 10899 | 16031 | 14341 | 12650 | 17783 | 16092 | 14402 |
| 3-SY1-585   | 33000       | 10.0         | 3.7               | 14161              | 5448  | 9072  | 13535                             | 5009  | 7744  | 15703 | 6027  | 9913  | 17872 | 7046  | 12082 | 20041 | 8065  | 14250 |
| 3-SY2-585   | 33000       | 10.0         | 2.9               | 10955              | 4303  | 7393  | 15445                             | 6311  | 11392 | 17614 | 7330  | 13560 | 19782 | 8349  | 15729 | 21951 | 9368  | 17898 |
| 3-SK1-585   | 33000       | 7.5          | 3.7               | 13557              | 7414  | 14184 | 20248                             | 6340  | 7383  | 23556 | 7684  | 9457  | 26864 | 9027  | 11530 | 30171 | 10370 | 13604 |
| 3-SK2-585   | 33000       | 7.0          | 2.9               | 10487              | 5835  | 11519 | 23280                             | 8136  | 10877 | 26588 | 9480  | 12950 | 29896 | 10823 | 15024 |       |       |       |
| 3-SH1-585   | 33000       | 9.0          | 3.7               | 21251              | 6858  | 8655  | 12961                             | 6784  | 12207 | 15034 | 8110  | 15515 | 17108 | 9436  | 18823 | 19181 | 10762 | 22131 |
| 3-SH2-585   | 33000       | 8.0          | 2.9               | 16466              | 5438  | 7055  | 14781                             | 8399  | 17652 | 16855 | 9725  | 20959 | 18928 | 11051 | 24267 | 21001 | 12378 | 27575 |
| 3-RP1-635   | 33000       | 10.0         | 3.2               | 11505              | 9382  | 7259  | 14443                             | 12028 | 9613  | 16506 | 14091 | 11676 | 18570 | 16155 | 13740 | 20634 | 18219 | 15804 |
| 3-RP2-635   | 33000       | 10.0         | 2.5               | 8895               | 7409  | 5924  | 15963                             | 14272 | 12581 | 18026 | 16336 | 14645 | 20090 | 18400 | 16709 | 22154 | 20463 | 18773 |
| 3-RP3-635   | 33000       | 10.5         | 4.1               | 14706              | 11788 | 8869  | 12611                             | 9290  | 5970  | 14675 | 11354 | 8034  | 16739 | 13418 | 10097 | 18803 | 15482 | 12161 |
| 3-SY1-635   | 33000       | 8.5          | 3.2               | 14161              | 5448  | 9072  | 17787                             | 7006  | 11996 | 20342 | 8207  | 14552 | 22898 | 9407  | 17107 | 25453 | 10608 | 19662 |
| 3-SY2-635   | 33000       | 8.5          | 2.5               | 10955              | 4303  | 7393  | 19697                             | 8309  | 15644 | 22253 | 9509  | 18199 | 24808 | 10710 | 20755 | 27363 | 11910 | 23310 |
| 3-SY3-635   | 33000       | 9.0          | 4.1               | 18094              | 6844  | 11096 | 15484                             | 5418  | 7522  | 18039 | 6618  | 10077 | 20594 | 7819  | 12633 | 23150 | 9019  | 15188 |
| 3-SK1-635   | 33000       | 6.5          | 3.2               | 13557              | 7414  | 14184 | 26734                             | 8974  | 11449 | 30631 | 10557 | 13892 |       |       |       |       |       |       |
| 3-SK2-635   | 33000       | 6.0          | 2.4               | 10487              | 5835  | 11519 | 29766                             | 10770 | 14942 |       |       |       |       |       |       |       |       |       |
| 3-SK3-635   | 33000       | 7.0          | 4.0               | 17324              | 9340  | 17401 | 23073                             | 6782  | 7163  | 26970 | 8364  | 9606  | 30867 | 9947  | 12049 |       |       |       |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque                      AST: air starting torque

SRT: spring running torque                    ART: air running torque

SET: spring ending torque                     AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 1.5 TO 3-SK3-635

TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 1.5 to 3-SK3-635

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |
|-------------|-------------|--------------|---------------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|             |             |              |                           | SST                | SRT   | SET   | 7,5                               |       |       | 8     |       |       | 8,5   |       |       |
|             |             |              |                           |                    |       |       | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 1.5-RP1-485 | 16500       | 11.0         | 3.9                       | 6577               | 5443  | 4309  | 9376                              | 8086  | 6796  | 10328 | 9038  | 7748  | 11280 | 9990  | 8700  |
| 1.5-RP2-485 | 16500       | 11.0         | 3.4                       | 5704               | 4724  | 3745  | 10019                             | 8904  | 7789  | 10971 | 9856  | 8741  | 11923 | 10808 | 9693  |
| 1.5-SY1-485 | 16500       | 9.0          | 3.9                       | 8099               | 3161  | 5380  | 11559                             | 4709  | 8466  | 12737 | 5263  | 9644  | 13916 | 5816  | 10823 |
| 1.5-SY2-485 | 16500       | 8.5          | 3.4                       | 7024               | 2744  | 4675  | 12361                             | 5184  | 9688  | 13540 | 5738  | 10867 | 14718 | 6291  | 12045 |
| 1.5-SK1-485 | 16500       | 7.5          | 3.9                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-485 | 16500       | 7.0          | 3.4                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-485 | 16500       | 8.5          | 3.9                       | 12167              | 3990  | 5134  | 11062                             | 6270  | 13123 | 12189 | 6991  | 14921 |       |       |       |
| 1.5-SH2-485 | 16500       | 8.0          | 3.3                       | 10553              | 3464  | 4461  | 11827                             | 6869  | 14959 |       |       |       |       |       |       |
| 1.5-RP1-535 | 16500       | 9.5          | 3.2                       | 6577               | 5443  | 4309  | 12472                             | 11182 | 9892  | 13631 | 12341 | 11051 | 14789 | 13499 | 12209 |
| 1.5-RP2-535 | 16500       | 9.0          | 2.8                       | 5704               | 4724  | 3745  | 13115                             | 12000 | 10885 | 14273 | 13158 | 12044 | 15432 | 14317 | 13202 |
| 1.5-RP3-535 | 16500       | 10.0         | 4.1                       | 8341               | 6705  | 5069  | 11609                             | 9747  | 7885  | 12767 | 10905 | 9043  | 13925 | 12063 | 10202 |
| 1.5-SY1-535 | 16500       | 8.0          | 3.2                       | 8099               | 3161  | 5380  | 15392                             | 6510  | 12299 |       |       |       |       |       |       |
| 1.5-SY2-535 | 16500       | 8.0          | 2.8                       | 7024               | 2744  | 4675  | 16194                             | 6985  | 13521 |       |       |       |       |       |       |
| 1.5-SY3-535 | 16500       | 8.5          | 4.1                       | 10263              | 3893  | 6340  | 14300                             | 5677  | 9836  | 15734 | 6351  | 11270 |       |       |       |
| 1.5-SK1-535 | 16500       | 6.0          | 3.2                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-535 | 16500       | 6.0          | 2.8                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK3-535 | 16500       | 6.5          | 4.1                       | 9827               | 5311  | 9938  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-535 | 16500       | 7.0          | 3.2                       | 12167              | 3990  | 5134  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH2-535 | 16500       | 7.0          | 2.8                       | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH3-535 | 16500       | 8.0          | 4.1                       | 15386              | 4888  | 6047  | 13688                             | 7593  | 15306 |       |       |       |       |       |       |
| 1.5-RP1-585 | 16500       | 8.0          | 2.7                       | 6577               | 5443  | 4309  | 15872                             | 14582 | 13292 |       |       |       |       |       |       |
| 1.5-RP2-585 | 16500       | 7.5          | 2.3                       | 5704               | 4724  | 3745  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP3-585 | 16500       | 8.5          | 3.4                       | 8341               | 6705  | 5069  | 15008                             | 13146 | 11284 | 16393 | 14531 | 12669 |       |       |       |
| 1.5-SY1-585 | 16500       | 7.0          | 2.7                       | 8099               | 3161  | 5380  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY2-585 | 16500       | 6.5          | 2.3                       | 7024               | 2744  | 4675  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY3-585 | 16500       | 7.0          | 3.4                       | 10263              | 3893  | 6340  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK1-585 | 16500       | 5.0          | 2.7                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-585 | 16500       | 5.0          | 2.4                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK3-585 | 16500       | 5.5          | 3.4                       | 9827               | 5311  | 9938  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-585 | 16500       | 6.0          | 2.7                       | 12167              | 3990  | 5134  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH2-585 | 16500       | 5.5          | 2.4                       | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH3-585 | 16500       | 7.0          | 3.4                       | 15386              | 4888  | 6047  |                                   |       |       |       |       |       |       |       |       |
| 3-RP1-585   | 33000       | 10.5         | 3.7                       | 11505              | 9382  | 7259  | 18015                             | 15600 | 13185 | 19766 | 17351 | 14936 | 21518 | 19103 | 16688 |
| 3-RP2-585   | 33000       | 10.0         | 2.9                       | 8895               | 7409  | 5924  | 19535                             | 17844 | 16153 | 21286 | 19596 | 17905 | 23038 | 21347 | 19657 |
| 3-SY1-585   | 33000       | 10.0         | 3.7                       | 14161              | 5448  | 9072  | 22210                             | 9084  | 16419 | 24378 | 10103 | 18588 | 26547 | 11122 | 20757 |
| 3-SY2-585   | 33000       | 10.0         | 2.9                       | 10955              | 4303  | 7393  | 24120                             | 10386 | 20067 | 26289 | 11405 | 22235 | 28457 | 12424 | 24404 |
| 3-SK1-585   | 33000       | 7.5          | 3.7                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-585   | 33000       | 7.0          | 2.9                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SH1-585   | 33000       | 9.0          | 3.7                       | 21251              | 6858  | 8655  | 21255                             | 12088 | 25438 | 23328 | 13414 | 28746 | 25402 | 14740 | 32054 |
| 3-SH2-585   | 33000       | 8.0          | 2.9                       | 16466              | 5438  | 7055  | 23075                             | 13704 | 30883 |       |       |       |       |       |       |
| 3-RP1-635   | 33000       | 10.0         | 3.2                       | 11505              | 9382  | 7259  | 22698                             | 20283 | 17868 | 24762 | 22347 | 19932 | 26826 | 24411 | 21996 |
| 3-RP2-635   | 33000       | 10.0         | 2.5                       | 8895               | 7409  | 5924  | 24218                             | 22527 | 20837 | 26282 | 24591 | 22901 | 28346 | 26655 | 24964 |
| 3-RP3-635   | 33000       | 10.5         | 4.1                       | 14706              | 11788 | 8869  | 20867                             | 17546 | 14225 | 22930 | 19610 | 16289 | 24994 | 21673 | 18353 |
| 3-SY1-635   | 33000       | 8.5          | 3.2                       | 14161              | 5448  | 9072  | 28008                             | 11808 | 22218 | 30563 | 13008 | 24773 |       |       |       |
| 3-SY2-635   | 33000       | 8.5          | 2.5                       | 10955              | 4303  | 7393  | 29918                             | 13110 | 25865 | 32474 | 14311 | 28420 |       |       |       |
| 3-SY3-635   | 33000       | 9.0          | 4.1                       | 18094              | 6844  | 11096 | 25705                             | 10220 | 17743 | 28260 | 11420 | 20298 | 30816 | 12621 | 22854 |
| 3-SK1-635   | 33000       | 6.5          | 3.2                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-635   | 33000       | 6.0          | 2.4                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SK3-635   | 33000       | 7.0          | 4.0                       | 17324              | 9340  | 17401 |                                   |       |       |       |       |       |       |       |       |

### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque                      AST: air starting torque

SRT: spring running torque                    ART: air running torque

SET: spring ending torque                     AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 1.5 TO 3-SK3-635

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 1.5 to 3-SK3-635

| Model       | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |
|-------------|-------------|--------------|---------------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|             |             |              |                           | SST                | SRT   | SET   | 9                                 |       |       | 9,5   |       |       | 10    |       |       |
|             |             |              |                           |                    |       |       | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 1.5-RP1-485 | 16500       | 11.0         | 3.9                       | 6577               | 5443  | 4309  | 12232                             | 10942 | 9652  | 13184 | 11894 | 10604 | 14136 | 12846 | 11556 |
| 1.5-RP2-485 | 16500       | 11.0         | 3.4                       | 5704               | 4724  | 3745  | 12875                             | 11760 | 10645 | 13827 | 12712 | 11597 | 14779 | 13664 | 12549 |
| 1.5-SY1-485 | 16500       | 9.0          | 3.9                       | 8099               | 3161  | 5380  | 15095                             | 6370  | 12002 | 16273 | 6924  | 13180 |       |       |       |
| 1.5-SY2-485 | 16500       | 8.5          | 3.4                       | 7024               | 2744  | 4675  | 15897                             | 6845  | 13224 |       |       |       |       |       |       |
| 1.5-SK1-485 | 16500       | 7.5          | 3.9                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-485 | 16500       | 7.0          | 3.4                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-485 | 16500       | 8.5          | 3.9                       | 12167              | 3990  | 5134  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH2-485 | 16500       | 8.0          | 3.3                       | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP1-535 | 16500       | 9.5          | 3.2                       | 6577               | 5443  | 4309  | 15948                             | 14657 | 13367 |       |       |       |       |       |       |
| 1.5-RP2-535 | 16500       | 9.0          | 2.8                       | 5704               | 4724  | 3745  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP3-535 | 16500       | 10.0         | 4.1                       | 8341               | 6705  | 5069  | 15084                             | 13222 | 11360 | 16242 | 14380 | 12518 |       |       |       |
| 1.5-SY1-535 | 16500       | 8.0          | 3.2                       | 8099               | 3161  | 5380  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY2-535 | 16500       | 8.0          | 2.8                       | 7024               | 2744  | 4675  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY3-535 | 16500       | 8.5          | 4.1                       | 10263              | 3893  | 6340  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK1-535 | 16500       | 6.0          | 3.2                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-535 | 16500       | 6.0          | 2.8                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK3-535 | 16500       | 6.5          | 4.1                       | 9827               | 5311  | 9938  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-535 | 16500       | 7.0          | 3.2                       | 12167              | 3990  | 5134  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH2-535 | 16500       | 7.0          | 2.8                       | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH3-535 | 16500       | 8.0          | 4.1                       | 15386              | 4888  | 6047  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP1-585 | 16500       | 8.0          | 2.7                       | 6577               | 5443  | 4309  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP2-585 | 16500       | 7.5          | 2.3                       | 5704               | 4724  | 3745  |                                   |       |       |       |       |       |       |       |       |
| 1.5-RP3-585 | 16500       | 8.5          | 3.4                       | 8341               | 6705  | 5069  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY1-585 | 16500       | 7.0          | 2.7                       | 8099               | 3161  | 5380  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY2-585 | 16500       | 6.5          | 2.3                       | 7024               | 2744  | 4675  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SY3-585 | 16500       | 7.0          | 3.4                       | 10263              | 3893  | 6340  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK1-585 | 16500       | 5.0          | 2.7                       | 7753               | 4291  | 8392  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK2-585 | 16500       | 5.0          | 2.4                       | 6724               | 3724  | 7291  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SK3-585 | 16500       | 5.5          | 3.4                       | 9827               | 5311  | 9938  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH1-585 | 16500       | 6.0          | 2.7                       | 12167              | 3990  | 5134  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH2-585 | 16500       | 5.5          | 2.4                       | 10553              | 3464  | 4461  |                                   |       |       |       |       |       |       |       |       |
| 1.5-SH3-585 | 16500       | 7.0          | 3.4                       | 15386              | 4888  | 6047  |                                   |       |       |       |       |       |       |       |       |
| 3-RP1-585   | 33000       | 10.5         | 3.7                       | 11505              | 9382  | 7259  | 23270                             | 20854 | 18439 | 25021 | 22606 | 20191 | 26773 | 24358 | 21943 |
| 3-RP2-585   | 33000       | 10.0         | 2.9                       | 8895               | 7409  | 5924  | 24789                             | 23099 | 21408 | 26541 | 24851 | 23160 | 28293 | 26602 | 24912 |
| 3-SY1-585   | 33000       | 10.0         | 3.7                       | 14161              | 5448  | 9072  | 28716                             | 12140 | 22925 | 30885 | 13159 | 25094 |       |       |       |
| 3-SY2-585   | 33000       | 10.0         | 2.9                       | 10955              | 4303  | 7393  | 30626                             | 13443 | 26573 | 32795 | 14462 | 28742 |       |       |       |
| 3-SK1-585   | 33000       | 7.5          | 3.7                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-585   | 33000       | 7.0          | 2.9                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SH1-585   | 33000       | 9.0          | 3.7                       | 21251              | 6858  | 8655  |                                   |       |       |       |       |       |       |       |       |
| 3-SH2-585   | 33000       | 8.0          | 2.9                       | 16466              | 5438  | 7055  |                                   |       |       |       |       |       |       |       |       |
| 3-RP1-635   | 33000       | 10.0         | 3.2                       | 11505              | 9382  | 7259  | 28889                             | 26474 | 24059 | 30953 | 28538 | 26123 |       |       |       |
| 3-RP2-635   | 33000       | 10.0         | 2.5                       | 8895               | 7409  | 5924  | 30409                             | 28719 | 27028 | 32473 | 30783 | 29092 |       |       |       |
| 3-RP3-635   | 33000       | 10.5         | 4.1                       | 14706              | 11788 | 8869  | 27058                             | 23737 | 20417 | 29122 | 25801 | 22480 | 31186 | 27865 | 24544 |
| 3-SY1-635   | 33000       | 8.5          | 3.2                       | 14161              | 5448  | 9072  |                                   |       |       |       |       |       |       |       |       |
| 3-SY2-635   | 33000       | 8.5          | 2.5                       | 10955              | 4303  | 7393  |                                   |       |       |       |       |       |       |       |       |
| 3-SY3-635   | 33000       | 9.0          | 4.1                       | 18094              | 6844  | 11096 |                                   |       |       |       |       |       |       |       |       |
| 3-SK1-635   | 33000       | 6.5          | 3.2                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-635   | 33000       | 6.0          | 2.4                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SK3-635   | 33000       | 7.0          | 4.0                       | 17324              | 9340  | 17401 |                                   |       |       |       |       |       |       |       |       |

#### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque

AST: air starting torque

SRT: spring running torque

ART: air running torque

SET: spring ending torque

AET: air ending torque

TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

OUTPUT TORQUES - MODELS TPS 3-SH1-635 TO 6

TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 3-SH1-635 to 6

| Model     | Hold        |              |                   | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
|-----------|-------------|--------------|-------------------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|           | MOT<br>(Nm) | MOP<br>(bar) | pressure<br>(bar) | Spring Torque (Nm)                |       |       | 3,5   |       |       | 4     |       |       | 4,5   |       |       | 5     |       |       |
|           |             |              |                   | SST                               | SRT   | SET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 3-SH1-635 | 33000       | 7.5          | 3.1               | 21251                             | 6858  | 8655  | 7254  | 3134  | 3103  | 9697  | 4696  | 7001  | 12140 | 6259  | 10898 | 14583 | 7821  | 14795 |
| 3-SH2-635 | 33000       | 7.0          | 2.4               | 16466                             | 5438  | 7055  | 9074  | 4750  | 8548  | 11517 | 6312  | 12445 | 13960 | 7874  | 16342 | 16403 | 9437  | 20240 |
| 3-SH3-635 | 33000       | 8.5          | 4.0               | 27119                             | 8588  | 10583 |       |       |       |       |       |       | 9946  | 4291  | 4222  | 12389 | 5853  | 8119  |
| 3-RP1-685 | 33000       | 9.0          | 2.8               | 11505                             | 9382  | 7259  | 8552  | 6137  | 3722  | 10954 | 8539  | 6123  | 13355 | 10940 | 8525  | 15757 | 13342 | 10927 |
| 3-RP2-685 | 33000       | 8.5          | 2.1               | 8895                              | 7409  | 5924  | 10072 | 8381  | 6691  | 12473 | 10783 | 9092  | 14875 | 13185 | 11494 | 17277 | 15586 | 13896 |
| 3-RP3-685 | 33000       | 9.0          | 3.5               | 14706                             | 11788 | 8869  |       |       |       | 9122  | 5801  | 2481  | 11524 | 8203  | 4882  | 13925 | 10605 | 7284  |
| 3-SY1-685 | 33000       | 7.5          | 2.8               | 14161                             | 5448  | 9072  | 10494 | 3580  | 4703  | 13467 | 4977  | 7677  | 16441 | 6374  | 10650 | 19414 | 7771  | 13624 |
| 3-SY2-685 | 33000       | 7.0          | 2.1               | 10955                             | 4303  | 7393  | 12404 | 4882  | 8350  | 15377 | 6279  | 11324 | 18351 | 7676  | 14298 | 21324 | 9073  | 17271 |
| 3-SY3-685 | 33000       | 8.0          | 3.5               | 18094                             | 6844  | 11096 |       |       |       | 11164 | 3389  | 3202  | 14137 | 4786  | 6176  | 17111 | 6182  | 9149  |
| 3-SK1-685 | 33000       | 5.5          | 2.7               | 13557                             | 7414  | 14184 | 15610 | 4457  | 4476  | 20145 | 6299  | 7319  | 24680 | 8140  | 10162 | 29216 | 9982  | 13005 |
| 3-SK2-685 | 33000       | 5.5          | 2.1               | 10487                             | 5835  | 11519 | 18642 | 6253  | 7969  | 23177 | 8094  | 10812 | 27712 | 9936  | 13655 | 32248 | 11778 | 16498 |
| 3-SK3-685 | 33000       | 6.0          | 3.5               | 17324                             | 9340  | 17401 |       |       |       | 16484 | 4106  | 3033  | 21019 | 5948  | 5876  | 25554 | 7790  | 8719  |
| 3-SH1-685 | 33000       | 6.5          | 2.7               | 21251                             | 6858  | 8655  | 10053 | 4924  | 7569  | 12896 | 6742  | 12104 | 15739 | 8560  | 16639 | 18582 | 10379 | 21175 |
| 3-SH2-685 | 33000       | 6.0          | 2.1               | 16466                             | 5438  | 7055  | 11873 | 6540  | 13013 | 14716 | 8358  | 17549 | 17559 | 10176 | 22084 | 20402 | 11994 | 26619 |
| 3-SH3-685 | 33000       | 7.5          | 3.4               | 27119                             | 8588  | 10583 |       |       |       | 10702 | 4774  | 5428  | 13545 | 6593  | 9963  | 16388 | 8411  | 14498 |
| 6-RP1-735 | 65000       | 200.0        | 3.6               | 22798                             | 18184 | 13570 |       |       |       |       |       |       | 16853 | 11604 | 6354  | 20441 | 15192 | 9942  |
| 6-RP2-735 | 65000       | 200.0        | 3.5               | 22033                             | 17536 | 13038 |       |       |       |       |       |       | 17459 | 12342 | 7225  | 21047 | 15930 | 10813 |
| 6-SY1-735 | 65000       | 9.5          | 3.6               | 28045                             | 10557 | 16983 |       |       |       |       |       |       | 20660 | 6772  | 8074  | 25103 | 8859  | 12516 |
| 6-SY2-735 | 65000       | 9.5          | 3.5               | 27103                             | 10180 | 16320 |       |       |       | 16972 | 5113  | 4704  | 21415 | 7200  | 9146  | 25857 | 9287  | 13589 |
| 6-SK1-735 | 65000       | 7.5          | 3.6               | 26853                             | 14421 | 26659 |       |       |       |       |       |       | 30652 | 8357  | 7674  | 37427 | 11108 | 11921 |
| 6-SK2-735 | 65000       | 7.0          | 3.5               | 25951                             | 13911 | 25628 |       |       |       | 25049 | 6185  | 4453  | 31825 | 8936  | 8700  | 38601 | 11688 | 12948 |
| 6-SH1-735 | 65000       | 8.5          | 3.6               | 42020                             | 13235 | 16198 |       |       |       | 15550 | 6673  | 6398  | 19798 | 9389  | 13174 | 24045 | 12105 | 19950 |
| 6-SH2-735 | 65000       | 8.5          | 3.5               | 40602                             | 12758 | 15564 |       |       |       | 16271 | 7216  | 8012  | 20518 | 9932  | 14788 | 24766 | 12649 | 21564 |
| 6-RP1-785 | 65000       | 10.0         | 3.2               | 22798                             | 18184 | 13570 |       |       |       | 17303 | 12054 | 6804  | 21396 | 16147 | 10897 | 25489 | 20240 | 14990 |
| 6-RP2-785 | 65000       | 10.0         | 3.1               | 22033                             | 17536 | 13038 |       |       |       | 17909 | 12792 | 7675  | 22002 | 16885 | 11768 | 26095 | 20978 | 15861 |
| 6-RP3-785 | 65000       | 10.5         | 3.8               | 27269                             | 21072 | 14874 |       |       |       |       |       |       | 19913 | 12861 | 5810  | 24006 | 16954 | 9903  |
| 6-SY1-785 | 65000       | 8.5          | 3.2               | 28045                             | 10557 | 16983 |       |       |       | 21217 | 7034  | 8631  | 26285 | 9414  | 13699 | 31352 | 11795 | 18766 |
| 6-SY2-785 | 65000       | 8.5          | 3.1               | 27103                             | 10180 | 16320 | 16905 | 5081  | 4636  | 21972 | 7462  | 9704  | 27040 | 9843  | 14771 | 32107 | 12224 | 19839 |
| 6-SY3-785 | 65000       | 9.0          | 3.8               | 33519                             | 12230 | 18660 |       |       |       |       |       |       | 24377 | 7511  | 7471  | 29445 | 9892  | 12538 |
| 6-SK1-785 | 65000       | 10.0         | 3.2               | 22798                             | 18184 | 13570 |       |       |       | 31502 | 8702  | 8207  | 39231 | 11841 | 13052 | 46960 | 14979 | 17897 |
| 6-SK2-785 | 65000       | 10.0         | 3.1               | 22033                             | 17536 | 13038 |       |       |       | 32675 | 9281  | 9233  | 40404 | 12420 | 14078 | 48133 | 15559 | 18923 |
| 6-SK3-785 | 65000       | 10.5         | 3.8               | 27269                             | 21072 | 14874 |       |       |       |       |       |       | 36026 | 9135  | 7082  | 43756 | 12274 | 11927 |
| 6-SH1-785 | 65000       | 6.5          | 3.1               | 26853                             | 14421 | 26659 | 15485 | 6631  | 6295  | 20330 | 9730  | 14024 | 25175 | 12828 | 21753 | 30020 | 15927 | 29482 |
| 6-SH2-785 | 65000       | 6.5          | 3.0               | 25951                             | 13911 | 25628 | 16206 | 7175  | 7909  | 21051 | 10273 | 15638 | 25896 | 13372 | 23367 | 30741 | 16470 | 31096 |
| 6-SH3-785 | 65000       | 6.5          | 3.7               | 32100                             | 16798 | 29475 |       |       |       | 18522 | 7450  | 4820  | 23367 | 10549 | 12549 | 28212 | 13647 | 20278 |
| 6-RP1-835 | 65000       | 9.0          | 2.8               | 22798                             | 18184 | 13570 | 16976 | 11727 | 6478  | 21607 | 16358 | 11108 | 26238 | 20989 | 15739 | 30869 | 25620 | 20370 |
| 6-RP2-835 | 65000       | 9.0          | 2.7               | 22033                             | 17536 | 13038 | 17582 | 12465 | 7348  | 22213 | 17096 | 11979 | 26844 | 21727 | 16610 | 31475 | 26358 | 21241 |
| 6-RP3-835 | 65000       | 9.0          | 3.4               | 27269                             | 21072 | 14874 |       |       |       | 20124 | 13072 | 6021  | 24755 | 17703 | 10652 | 29386 | 22334 | 15283 |
| 6-SY1-835 | 65000       | 7.5          | 2.8               | 28045                             | 10557 | 16983 | 20813 | 6843  | 8226  | 26546 | 9537  | 13960 | 32280 | 12231 | 19694 | 38014 | 14924 | 25427 |
| 6-SY2-835 | 65000       | 7.5          | 2.7               | 27103                             | 10180 | 16320 | 21567 | 7272  | 9299  | 27301 | 9966  | 15032 | 33035 | 12659 | 20766 | 38768 | 15353 | 26500 |
| 6-SY3-835 | 65000       | 8.0          | 3.4               | 33519                             | 12230 | 18660 |       |       |       | 24639 | 7634  | 7732  | 30372 | 10327 | 13466 | 36106 | 13021 | 19199 |
| 6-SK1-835 | 65000       | 5.5          | 2.8               | 26853                             | 14421 | 26659 | 30884 | 8451  | 7820  | 39629 | 12002 | 13302 | 48375 | 15554 | 18784 | 57120 | 19105 | 24265 |
| 6-SK2-835 | 65000       | 5.5          | 2.7               | 25951                             | 13911 | 25628 | 32057 | 9031  | 8846  | 40802 | 12582 | 14328 | 49548 | 16133 | 19810 | 58293 | 19684 | 25292 |
| 6-SK3-835 | 65000       | 6.0          | 3.4               | 32100                             | 16798 | 29475 |       |       |       | 36425 | 9297  | 7332  | 45170 | 12848 | 12814 | 53915 | 16399 | 18295 |
| 6-SH1-835 | 65000       | 6.5          | 2.8               | 42020                             | 13235 | 16198 | 19943 | 9482  | 13407 | 25425 | 12988 | 22152 | 30907 | 16494 | 30897 | 36389 | 20000 | 39642 |
| 6-SH2-835 | 65000       | 6.5          | 2.7               | 40602                             | 12758 | 15564 | 20664 | 10026 | 15020 | 26146 | 13532 | 23766 | 31628 | 17037 | 32511 | 37109 | 20543 | 41256 |
| 6-SH3-835 | 65000       | 7.0          | 3.3               | 50110                             | 15239 | 17787 | 18135 | 7202  | 4202  | 23617 | 10708 | 12948 | 29099 | 14214 | 21693 | 34581 | 17720 | 30438 |

NOTES

- 1. Maximum operating torque [MOT] is maximum rating of helical spline mechanism.
- 2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- 3. Maximum operating pressure [MOP] is the pressure required to produce the maximum operating torque [MOT] of the actuator.
- 4. SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 3-SH1-635 TO 6

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 3-SH1-635 to 6

| Model     | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |       |       |       |
|-----------|-------------|--------------|---------------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|           |             |              |                           | SST                | SRT   | SET   | 5,5                               |       |       | 6     |       |       | 6,5   |       |       | 7     |       |       |
|           |             |              |                           |                    |       |       | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 3-SH1-635 | 33000       | 7.5          | 3.1                       | 21251              | 6858  | 8655  | 17026                             | 9384  | 18693 | 19469 | 10946 | 22590 | 21912 | 12508 | 26488 | 24355 | 14071 | 30385 |
| 3-SH2-635 | 33000       | 7.0          | 2.4                       | 16466              | 5438  | 7055  | 18846                             | 10999 | 24137 | 21290 | 12562 | 28035 | 23733 | 14124 | 31932 |       |       |       |
| 3-SH3-635 | 33000       | 8.5          | 4.0                       | 27119              | 8588  | 10583 | 14832                             | 7416  | 12016 | 17275 | 8978  | 15914 | 19718 | 10541 | 19811 | 22161 | 12103 | 23709 |
| 3-RP1-685 | 33000       | 9.0          | 2.8                       | 11505              | 9382  | 7259  | 18159                             | 15743 | 13328 | 20560 | 18145 | 15730 | 22962 | 20547 | 18132 | 25363 | 22948 | 20533 |
| 3-RP2-685 | 33000       | 8.5          | 2.1                       | 8895               | 7409  | 5924  | 19678                             | 17988 | 16297 | 22080 | 20390 | 18699 | 24482 | 22791 | 21101 | 26883 | 25193 | 23502 |
| 3-RP3-685 | 33000       | 9.0          | 3.5                       | 14706              | 11788 | 8869  | 16327                             | 13006 | 9686  | 18729 | 15408 | 12087 | 21130 | 17810 | 14489 | 23532 | 20211 | 16891 |
| 3-SY1-685 | 33000       | 7.5          | 2.8                       | 14161              | 5448  | 9072  | 22388                             | 9168  | 16597 | 25361 | 10565 | 19571 | 28335 | 11961 | 22544 | 31308 | 13358 | 25518 |
| 3-SY2-685 | 33000       | 7.0          | 2.1                       | 10955              | 4303  | 7393  | 24298                             | 10470 | 20245 | 27272 | 11867 | 23218 | 30245 | 13264 | 26192 |       |       |       |
| 3-SY3-685 | 33000       | 8.0          | 3.5                       | 18094              | 6844  | 11096 | 20085                             | 7579  | 12123 | 23058 | 8976  | 15096 | 26032 | 10373 | 18070 | 29005 | 11770 | 21043 |
| 3-SK1-685 | 33000       | 5.5          | 2.7                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 3-SK2-685 | 33000       | 5.5          | 2.1                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 3-SK3-685 | 33000       | 6.0          | 3.5                       | 17324              | 9340  | 17401 | 30090                             | 9631  | 11562 |       |       |       |       |       |       |       |       |       |
| 3-SH1-685 | 33000       | 6.5          | 2.7                       | 21251              | 6858  | 8655  | 21425                             | 12197 | 25710 | 24268 | 14015 | 30245 |       |       |       |       |       |       |
| 3-SH2-685 | 33000       | 6.0          | 2.1                       | 16466              | 5438  | 7055  | 23245                             | 13812 | 31154 |       |       |       |       |       |       |       |       |       |
| 3-SH3-685 | 33000       | 7.5          | 3.4                       | 27119              | 8588  | 10583 | 19231                             | 10229 | 19034 | 22074 | 12047 | 23569 | 24917 | 13865 | 28104 | 27760 | 15683 | 32640 |
| 6-RP1-735 | 65000       | 200.0        | 3.6                       | 22798              | 18184 | 13570 | 24029                             | 18780 | 13531 | 27617 | 22368 | 17119 | 31206 | 25956 | 20707 | 34794 | 29544 | 24295 |
| 6-RP2-735 | 65000       | 200.0        | 3.5                       | 22033              | 17536 | 13038 | 24635                             | 19518 | 14401 | 28223 | 23106 | 17989 | 31811 | 26694 | 21577 | 35399 | 30282 | 25165 |
| 6-SY1-735 | 65000       | 9.5          | 3.6                       | 28045              | 10557 | 16983 | 29545                             | 10946 | 16959 | 33988 | 13033 | 21402 | 38430 | 15120 | 25844 | 42873 | 17207 | 30287 |
| 6-SY2-735 | 65000       | 9.5          | 3.5                       | 27103              | 10180 | 16320 | 30300                             | 11374 | 18031 | 34743 | 13462 | 22474 | 39185 | 15549 | 26916 | 43628 | 17636 | 31359 |
| 6-SK1-735 | 65000       | 7.5          | 3.6                       | 26853              | 14421 | 26659 | 44203                             | 13860 | 16169 | 50979 | 16611 | 20416 | 57755 | 19363 | 24664 | 64531 | 22114 | 28911 |
| 6-SK2-735 | 65000       | 7.0          | 3.5                       | 25951              | 13911 | 25628 | 45376                             | 14439 | 17195 | 52152 | 17191 | 21443 | 58928 | 19942 | 25690 |       |       |       |
| 6-SH1-735 | 65000       | 8.5          | 3.6                       | 42020              | 13235 | 16198 | 28292                             | 14822 | 26726 | 32540 | 17538 | 33502 | 36787 | 20255 | 40278 | 41035 | 22971 | 47053 |
| 6-SH2-735 | 65000       | 8.5          | 3.5                       | 40602              | 12758 | 15564 | 29013                             | 15365 | 28340 | 33260 | 18082 | 35116 | 37508 | 20798 | 41891 | 41755 | 23514 | 48667 |
| 6-RP1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 | 29582                             | 24333 | 19083 | 33675 | 28425 | 23176 | 37768 | 32518 | 27269 | 41861 | 36611 | 31362 |
| 6-RP2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 | 30187                             | 25070 | 19953 | 34280 | 29163 | 24046 | 38373 | 33256 | 28139 | 42466 | 37349 | 32232 |
| 6-RP3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 | 28099                             | 21047 | 13996 | 32191 | 25140 | 18089 | 36284 | 29233 | 22182 | 40377 | 33326 | 26274 |
| 6-SY1-785 | 65000       | 8.5          | 3.2                       | 28045              | 10557 | 16983 | 36420                             | 14176 | 23834 | 41488 | 16556 | 28901 | 46555 | 18937 | 33969 | 51623 | 21318 | 39037 |
| 6-SY2-785 | 65000       | 8.5          | 3.1                       | 27103              | 10180 | 16320 | 37175                             | 14604 | 24906 | 42242 | 16985 | 29974 | 47310 | 19366 | 35041 | 52378 | 21746 | 40109 |
| 6-SY3-785 | 65000       | 9.0          | 3.8                       | 33519              | 12230 | 18660 | 34513                             | 12272 | 17606 | 39580 | 14653 | 22673 | 44648 | 17034 | 27741 | 49715 | 19414 | 32808 |
| 6-SK1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 | 54689                             | 18118 | 22742 | 62418 | 21256 | 27587 |       |       |       |       |       |       |
| 6-SK2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 | 55862                             | 18697 | 23768 | 63591 | 21836 | 28613 |       |       |       |       |       |       |
| 6-SK3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 | 51485                             | 15412 | 16772 | 59214 | 18551 | 21617 |       |       |       |       |       |       |
| 6-SH1-785 | 65000       | 6.5          | 3.1                       | 26853              | 14421 | 26659 | 34865                             | 19025 | 37212 | 39710 | 22124 | 44941 | 44555 | 25223 | 52670 | 49400 | 28321 | 60399 |
| 6-SH2-785 | 65000       | 6.5          | 3.0                       | 25951              | 13911 | 25628 | 35586                             | 19569 | 38825 | 40431 | 22667 | 46555 | 45276 | 25766 | 54284 | 50121 | 28865 | 62013 |
| 6-SH3-785 | 65000       | 6.5          | 3.7                       | 32100              | 16798 | 29475 | 33057                             | 16746 | 28007 | 37902 | 19844 | 35736 | 42747 | 22943 | 43466 | 47592 | 26041 | 51195 |
| 6-RP1-835 | 65000       | 9.0          | 2.8                       | 22798              | 18184 | 13570 | 35500                             | 30251 | 25001 | 40131 | 34881 | 29632 | 44762 | 39512 | 34263 | 49393 | 44143 | 38894 |
| 6-RP2-835 | 65000       | 9.0          | 2.7                       | 22033              | 17536 | 13038 | 36105                             | 30988 | 25871 | 40736 | 35619 | 30502 | 45367 | 40250 | 35133 | 49998 | 44881 | 39764 |
| 6-RP3-835 | 65000       | 9.0          | 3.4                       | 27269              | 21072 | 14874 | 34017                             | 26965 | 19914 | 38647 | 31596 | 24545 | 43278 | 36227 | 29175 | 47909 | 40858 | 33806 |
| 6-SY1-835 | 65000       | 7.5          | 2.8                       | 28045              | 10557 | 16983 | 43747                             | 17618 | 31161 | 49481 | 20311 | 36895 | 55215 | 23005 | 42628 | 60948 | 25699 | 48362 |
| 6-SY2-835 | 65000       | 7.5          | 2.7                       | 27103              | 10180 | 16320 | 44502                             | 18046 | 32233 | 50236 | 20740 | 37967 | 55969 | 23434 | 43701 | 61703 | 26127 | 49434 |
| 6-SY3-835 | 65000       | 8.0          | 3.4                       | 33519              | 12230 | 18660 | 41840                             | 15714 | 24933 | 47573 | 18408 | 30667 | 53307 | 21102 | 36400 | 59041 | 23795 | 42134 |
| 6-SK1-835 | 65000       | 5.5          | 2.8                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 6-SK2-835 | 65000       | 5.5          | 2.7                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |       |       |       |
| 6-SK3-835 | 65000       | 6.0          | 3.4                       | 32100              | 16798 | 29475 | 62660                             | 19951 | 23777 |       |       |       |       |       |       |       |       |       |
| 6-SH1-835 | 65000       | 6.5          | 2.8                       | 42020              | 13235 | 16198 | 41871                             | 23506 | 48387 | 47352 | 27012 | 57132 |       |       |       |       |       |       |
| 6-SH2-835 | 65000       | 6.5          | 2.7                       | 40602              | 12758 | 15564 | 42591                             | 24049 | 50001 | 48073 | 27555 | 58746 |       |       |       |       |       |       |
| 6-SH3-835 | 65000       | 7.0          | 3.3                       | 50110              | 15239 | 17787 | 40062                             | 21226 | 39183 | 45544 | 24732 | 47928 | 51026 | 28238 | 56673 |       |       |       |

#### NOTES

- Maximum operating torque [MOT] is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure [MOP] is the pressure required to produce the maximum operating torque [MOT] of the actuator.
- SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 3-SH1-635 TO 6

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 3-SH1-635 to 6

| Model     | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |
|-----------|-------------|--------------|---------------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|           |             |              |                           | SST                | SRT   | SET   | 7,5                               |       |       | 8     |       |       | 8,5   |       |       |
|           |             |              |                           |                    |       |       | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 3-SH1-635 | 33000       | 7.5          | 3.1                       | 21251              | 6858  | 8655  |                                   |       |       |       |       |       |       |       |       |
| 3-SH2-635 | 33000       | 7.0          | 2.4                       | 16466              | 5438  | 7055  |                                   |       |       |       |       |       |       |       |       |
| 3-SH3-635 | 33000       | 8.5          | 4.0                       | 27119              | 8588  | 10583 | 24604                             | 13665 | 27606 | 27047 | 15228 | 31503 |       |       |       |
| 3-RP1-685 | 33000       | 9.0          | 2.8                       | 11505              | 9382  | 7259  | 27765                             | 25350 | 22935 | 30167 | 27752 | 25337 | 32568 | 30153 | 27738 |
| 3-RP2-685 | 33000       | 8.5          | 2.1                       | 8895               | 7409  | 5924  | 29285                             | 27594 | 25904 | 31687 | 29996 | 28306 |       |       |       |
| 3-RP3-685 | 33000       | 9.0          | 3.5                       | 14706              | 11788 | 8869  | 25934                             | 22613 | 19292 | 28335 | 25015 | 21694 | 30737 | 27416 | 24096 |
| 3-SY1-685 | 33000       | 7.5          | 2.8                       | 14161              | 5448  | 9072  |                                   |       |       |       |       |       |       |       |       |
| 3-SY2-685 | 33000       | 7.0          | 2.1                       | 10955              | 4303  | 7393  |                                   |       |       |       |       |       |       |       |       |
| 3-SY3-685 | 33000       | 8.0          | 3.5                       | 18094              | 6844  | 11096 | 31979                             | 13167 | 24017 |       |       |       |       |       |       |
| 3-SK1-685 | 33000       | 5.5          | 2.7                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-685 | 33000       | 5.5          | 2.1                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SK3-685 | 33000       | 6.0          | 3.5                       | 17324              | 9340  | 17401 |                                   |       |       |       |       |       |       |       |       |
| 3-SH1-685 | 33000       | 6.5          | 2.7                       | 21251              | 6858  | 8655  |                                   |       |       |       |       |       |       |       |       |
| 3-SH2-685 | 33000       | 6.0          | 2.1                       | 16466              | 5438  | 7055  |                                   |       |       |       |       |       |       |       |       |
| 3-SH3-685 | 33000       | 7.5          | 3.4                       | 27119              | 8588  | 10583 |                                   |       |       |       |       |       |       |       |       |
| 6-RP1-735 | 65000       | 200.0        | 3.6                       | 22798              | 18184 | 13570 | 38382                             | 33132 | 27883 | 41970 | 36721 | 31471 | 45558 | 40309 | 35059 |
| 6-RP2-735 | 65000       | 200.0        | 3.5                       | 22033              | 17536 | 13038 | 38987                             | 33870 | 28753 | 42575 | 37458 | 32341 | 46164 | 41047 | 35930 |
| 6-SY1-735 | 65000       | 9.5          | 3.6                       | 28045              | 10557 | 16983 | 47315                             | 19294 | 34729 | 51758 | 21381 | 39172 | 56201 | 23468 | 43614 |
| 6-SY2-735 | 65000       | 9.5          | 3.5                       | 27103              | 10180 | 16320 | 48070                             | 19723 | 35802 | 52513 | 21810 | 40244 | 56955 | 23897 | 44687 |
| 6-SK1-735 | 65000       | 7.5          | 3.6                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-735 | 65000       | 7.0          | 3.5                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-735 | 65000       | 8.5          | 3.6                       | 42020              | 13235 | 16198 | 45282                             | 25687 | 53829 | 49529 | 28404 | 60605 |       |       |       |
| 6-SH2-735 | 65000       | 8.5          | 3.5                       | 40602              | 12758 | 15564 | 46003                             | 26231 | 55443 | 50250 | 28947 | 62219 |       |       |       |
| 6-RP1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 | 45954                             | 40704 | 35455 | 50047 | 44797 | 39548 | 54139 | 48890 | 43641 |
| 6-RP2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 | 46559                             | 41442 | 36325 | 50652 | 45535 | 40418 | 54745 | 49628 | 44511 |
| 6-RP3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 | 44470                             | 37419 | 30367 | 48563 | 41512 | 34460 | 52656 | 45605 | 38553 |
| 6-SY1-785 | 65000       | 8.5          | 3.2                       | 28045              | 10557 | 16983 | 56690                             | 23698 | 44104 | 61758 | 26079 | 49172 |       |       |       |
| 6-SY2-785 | 65000       | 8.5          | 3.1                       | 27103              | 10180 | 16320 | 57445                             | 24127 | 45176 | 62513 | 26508 | 50244 |       |       |       |
| 6-SY3-785 | 65000       | 9.0          | 3.8                       | 33519              | 12230 | 18660 | 54783                             | 21795 | 37876 | 59850 | 24176 | 42944 | 64918 | 26556 | 48011 |
| 6-SK1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 |                                   |       |       |       |       |       |       |       |       |
| 6-SK3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-785 | 65000       | 6.5          | 3.1                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SH2-785 | 65000       | 6.5          | 3.0                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SH3-785 | 65000       | 6.5          | 3.7                       | 32100              | 16798 | 29475 | 52437                             | 29140 | 58924 |       |       |       |       |       |       |
| 6-RP1-835 | 65000       | 9.0          | 2.8                       | 22798              | 18184 | 13570 | 54024                             | 48774 | 43525 | 58654 | 53405 | 48156 | 63285 | 58036 | 52787 |
| 6-RP2-835 | 65000       | 9.0          | 2.7                       | 22033              | 17536 | 13038 | 54629                             | 49512 | 44395 | 59260 | 54143 | 49026 | 63891 | 58774 | 53657 |
| 6-RP3-835 | 65000       | 9.0          | 3.4                       | 27269              | 21072 | 14874 | 52540                             | 45489 | 38437 | 57171 | 50120 | 43068 | 61802 | 54751 | 47699 |
| 6-SY1-835 | 65000       | 7.5          | 2.8                       | 28045              | 10557 | 16983 |                                   |       |       |       |       |       |       |       |       |
| 6-SY2-835 | 65000       | 7.5          | 2.7                       | 27103              | 10180 | 16320 |                                   |       |       |       |       |       |       |       |       |
| 6-SY3-835 | 65000       | 8.0          | 3.4                       | 33519              | 12230 | 18660 | 64774                             | 26489 | 47868 |       |       |       |       |       |       |
| 6-SK1-835 | 65000       | 5.5          | 2.8                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-835 | 65000       | 5.5          | 2.7                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SK3-835 | 65000       | 6.0          | 3.4                       | 32100              | 16798 | 29475 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-835 | 65000       | 6.5          | 2.8                       | 42020              | 13235 | 16198 |                                   |       |       |       |       |       |       |       |       |
| 6-SH2-835 | 65000       | 6.5          | 2.7                       | 40602              | 12758 | 15564 |                                   |       |       |       |       |       |       |       |       |
| 6-SH3-835 | 65000       | 7.0          | 3.3                       | 50110              | 15239 | 17787 |                                   |       |       |       |       |       |       |       |       |

#### NOTES

1. Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
3. Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
4. SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPS COMPACT SPRING RETURN PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPS 3-SH1-635 TO 6

### TPS COMPACT SPRING RETURN ACTUATORS - Output torques (Nm) - Models 3-SH1-635 to 6

| Model     | MOT<br>(Nm) | MOP<br>(bar) | Hold<br>pressure<br>(bar) | Spring Torque (Nm) |       |       | Operating supply pressure (bar g) |       |       |       |       |       |       |       |       |
|-----------|-------------|--------------|---------------------------|--------------------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|           |             |              |                           | SST                | SRT   | SET   | 9                                 |       |       | 9,5   |       |       | 10    |       |       |
|           |             |              |                           |                    |       |       | AST                               | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 3-SH1-635 | 33000       | 7.5          | 3.1                       | 21251              | 6858  | 8655  |                                   |       |       |       |       |       |       |       |       |
| 3-SH2-635 | 33000       | 7.0          | 2.4                       | 16466              | 5438  | 7055  |                                   |       |       |       |       |       |       |       |       |
| 3-SH3-635 | 33000       | 8.5          | 4.0                       | 27119              | 8588  | 10583 |                                   |       |       |       |       |       |       |       |       |
| 3-RP1-685 | 33000       | 9.0          | 2.8                       | 11505              | 9382  | 7259  |                                   |       |       |       |       |       |       |       |       |
| 3-RP2-685 | 33000       | 8.5          | 2.1                       | 8895               | 7409  | 5924  |                                   |       |       |       |       |       |       |       |       |
| 3-RP3-685 | 33000       | 9.0          | 3.5                       | 14706              | 11788 | 8869  |                                   |       |       |       |       |       |       |       |       |
| 3-SY1-685 | 33000       | 7.5          | 2.8                       | 14161              | 5448  | 9072  |                                   |       |       |       |       |       |       |       |       |
| 3-SY2-685 | 33000       | 7.0          | 2.1                       | 10955              | 4303  | 7393  |                                   |       |       |       |       |       |       |       |       |
| 3-SY3-685 | 33000       | 8.0          | 3.5                       | 18094              | 6844  | 11096 |                                   |       |       |       |       |       |       |       |       |
| 3-SK1-685 | 33000       | 5.5          | 2.7                       | 13557              | 7414  | 14184 |                                   |       |       |       |       |       |       |       |       |
| 3-SK2-685 | 33000       | 5.5          | 2.1                       | 10487              | 5835  | 11519 |                                   |       |       |       |       |       |       |       |       |
| 3-SK3-685 | 33000       | 6.0          | 3.5                       | 17324              | 9340  | 17401 |                                   |       |       |       |       |       |       |       |       |
| 3-SH1-685 | 33000       | 6.5          | 2.7                       | 21251              | 6858  | 8655  |                                   |       |       |       |       |       |       |       |       |
| 3-SH2-685 | 33000       | 6.0          | 2.1                       | 16466              | 5438  | 7055  |                                   |       |       |       |       |       |       |       |       |
| 3-SH3-685 | 33000       | 7.5          | 3.4                       | 27119              | 8588  | 10583 |                                   |       |       |       |       |       |       |       |       |
| 6-RP1-735 | 65000       | 200.0        | 3.6                       | 22798              | 18184 | 13570 | 49146                             | 43897 | 38647 | 52734 | 47485 | 42236 | 56322 | 51073 | 45824 |
| 6-RP2-735 | 65000       | 200.0        | 3.5                       | 22033              | 17536 | 13038 | 49752                             | 44635 | 39518 | 53340 | 48223 | 43106 | 56928 | 51811 | 46694 |
| 6-SY1-735 | 65000       | 9.5          | 3.6                       | 28045              | 10557 | 16983 | 60643                             | 25555 | 48057 |       |       |       |       |       |       |
| 6-SY2-735 | 65000       | 9.5          | 3.5                       | 27103              | 10180 | 16320 | 61398                             | 25984 | 49129 |       |       |       |       |       |       |
| 6-SK1-735 | 65000       | 7.5          | 3.6                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-735 | 65000       | 7.0          | 3.5                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-735 | 65000       | 8.5          | 3.6                       | 42020              | 13235 | 16198 |                                   |       |       |       |       |       |       |       |       |
| 6-SH2-735 | 65000       | 8.5          | 3.5                       | 40602              | 12758 | 15564 |                                   |       |       |       |       |       |       |       |       |
| 6-RP1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 | 58232                             | 52983 | 47734 | 62325 | 57076 | 51826 |       |       |       |
| 6-RP2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 | 58838                             | 53721 | 48604 | 62931 | 57814 | 52697 |       |       |       |
| 6-RP3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 | 56749                             | 49698 | 42646 | 60842 | 53790 | 46739 | 64935 | 57883 | 50832 |
| 6-SY1-785 | 65000       | 8.5          | 3.2                       | 28045              | 10557 | 16983 |                                   |       |       |       |       |       |       |       |       |
| 6-SY2-785 | 65000       | 8.5          | 3.1                       | 27103              | 10180 | 16320 |                                   |       |       |       |       |       |       |       |       |
| 6-SY3-785 | 65000       | 9.0          | 3.8                       | 33519              | 12230 | 18660 |                                   |       |       |       |       |       |       |       |       |
| 6-SK1-785 | 65000       | 10.0         | 3.2                       | 22798              | 18184 | 13570 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-785 | 65000       | 10.0         | 3.1                       | 22033              | 17536 | 13038 |                                   |       |       |       |       |       |       |       |       |
| 6-SK3-785 | 65000       | 10.5         | 3.8                       | 27269              | 21072 | 14874 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-785 | 65000       | 6.5          | 3.1                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SH2-785 | 65000       | 6.5          | 3.0                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SH3-785 | 65000       | 6.5          | 3.7                       | 32100              | 16798 | 29475 |                                   |       |       |       |       |       |       |       |       |
| 6-RP1-835 | 65000       | 9.0          | 2.8                       | 22798              | 18184 | 13570 |                                   |       |       |       |       |       |       |       |       |
| 6-RP2-835 | 65000       | 9.0          | 2.7                       | 22033              | 17536 | 13038 |                                   |       |       |       |       |       |       |       |       |
| 6-RP3-835 | 65000       | 9.0          | 3.4                       | 27269              | 21072 | 14874 |                                   |       |       |       |       |       |       |       |       |
| 6-SY1-835 | 65000       | 7.5          | 2.8                       | 28045              | 10557 | 16983 |                                   |       |       |       |       |       |       |       |       |
| 6-SY2-835 | 65000       | 7.5          | 2.7                       | 27103              | 10180 | 16320 |                                   |       |       |       |       |       |       |       |       |
| 6-SY3-835 | 65000       | 8.0          | 3.4                       | 33519              | 12230 | 18660 |                                   |       |       |       |       |       |       |       |       |
| 6-SK1-835 | 65000       | 5.5          | 2.8                       | 26853              | 14421 | 26659 |                                   |       |       |       |       |       |       |       |       |
| 6-SK2-835 | 65000       | 5.5          | 2.7                       | 25951              | 13911 | 25628 |                                   |       |       |       |       |       |       |       |       |
| 6-SK3-835 | 65000       | 6.0          | 3.4                       | 32100              | 16798 | 29475 |                                   |       |       |       |       |       |       |       |       |
| 6-SH1-835 | 65000       | 6.5          | 2.8                       | 42020              | 13235 | 16198 |                                   |       |       |       |       |       |       |       |       |
| 6-SH2-835 | 65000       | 6.5          | 2.7                       | 40602              | 12758 | 15564 |                                   |       |       |       |       |       |       |       |       |
| 6-SH3-835 | 65000       | 7.0          | 3.3                       | 50110              | 15239 | 17787 |                                   |       |       |       |       |       |       |       |       |

### NOTES

1. Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
2. Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
3. Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
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SRT: spring running torque  
SET: spring ending torque  
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ART: air running torque  
AET: air ending torque

TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS

OUTPUT TORQUES - MODELS TPD 0.A TO 6

TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS - Output torques (Nm) - Models 0.A to 6

| Model      | MOT<br>(Nm) | MOP<br>(bar) | Operating supply pressure |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
|------------|-------------|--------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|            |             |              | 3,5                       |       |       | 4     |       |       | 4,5   |       |       | 5     |       |       | 5,5   |       |       |
|            |             |              | AST                       | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 0.A-RP-175 | 600         | 5.0          | 332                       | 332   | 332   | 379   | 379   | 379   | 427   | 427   | 427   | 474   | 474   | 474   |       |       |       |
| 0.A-SY-175 | 600         | 4.0          | 411                       | 193   | 411   | 469   | 221   | 469   |       |       |       |       |       |       |       |       |       |
| 0.1-RP-235 | 1200        | 4.5          | 736                       | 736   | 736   | 841   | 841   | 841   | 947   | 947   | 947   |       |       |       |       |       |       |
| 0.1-SY-235 | 1200        | 4.0          | 912                       | 428   | 912   |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.3-RP-280 | 3600        | 9.5          | 1372                      | 1372  | 1372  | 1568  | 1568  | 1568  | 1764  | 1764  | 1764  | 1960  | 1960  | 1960  | 2156  | 2156  | 2156  |
| 0.3-SY-280 | 3600        | 7.5          | 1698                      | 798   | 1698  | 1941  | 912   | 1941  | 2184  | 1026  | 2184  | 2426  | 1140  | 2426  | 2669  | 1254  | 2669  |
| 0.3-SK-280 | 3600        | 5.0          | 2591                      | 1052  | 1624  | 2961  | 1202  | 1856  | 3331  | 1353  | 2088  |       |       |       |       |       |       |
| 0.3-SH-280 | 3600        | 5.0          | 1624                      | 1039  | 2591  | 1856  | 1187  | 2961  | 2088  | 1335  | 3331  |       |       |       |       |       |       |
| 0.3-RP-335 | 3600        | 6.5          | 1964                      | 1964  | 1964  | 2244  | 2244  | 2244  | 2525  | 2525  | 2525  | 2805  | 2805  | 2805  | 3086  | 3086  | 3086  |
| 0.3-SY-335 | 3600        | 5.5          | 2431                      | 1142  | 2431  | 2779  | 1305  | 2779  | 3126  | 1469  | 3126  | 3473  | 1632  | 3473  |       |       |       |
| 0.9-RP-385 | 9900        | 11.0         | 3211                      | 3211  | 3211  | 3670  | 3670  | 3670  | 4129  | 4129  | 4129  | 4587  | 4587  | 4587  | 5046  | 5046  | 5046  |
| 0.9-SY-385 | 9900        | 9.0          | 3976                      | 1868  | 3976  | 4544  | 2135  | 4544  | 5112  | 2401  | 5112  | 5680  | 2668  | 5680  | 6248  | 2935  | 6248  |
| 0.9-SK-385 | 9900        | 6.0          | 6194                      | 2515  | 3883  | 7079  | 2874  | 4437  | 7964  | 3234  | 4992  | 8848  | 3593  | 5546  | 9733  | 3952  | 6101  |
| 0.9-SH-385 | 9900        | 6.0          | 3883                      | 2483  | 6194  | 4437  | 2838  | 7079  | 4992  | 3193  | 7964  | 5546  | 3547  | 8848  | 6101  | 3902  | 9733  |
| 0.9-RP-435 | 9900        | 8.5          | 4099                      | 4099  | 4099  | 4685  | 4685  | 4685  | 5271  | 5271  | 5271  | 5856  | 5856  | 5856  | 6442  | 6442  | 6442  |
| 0.9-SY-435 | 9900        | 7.0          | 5075                      | 2384  | 5075  | 5801  | 2725  | 5801  | 6526  | 3066  | 6526  | 7251  | 3406  | 7251  | 7976  | 3747  | 7976  |
| 0.9-SK-435 | 9900        | 4.5          | 7907                      | 3211  | 4956  | 9037  | 3670  | 5665  |       |       |       |       |       |       |       |       |       |
| 0.9-SH-435 | 9900        | 4.5          | 4956                      | 3170  | 7907  | 5665  | 3623  | 9037  |       |       |       |       |       |       |       |       |       |
| 1.5-RP-485 | 16500       | 9.0          | 6664                      | 6664  | 6664  | 7616  | 7616  | 7616  | 8568  | 8568  | 8568  | 9520  | 9520  | 9520  | 10472 | 10472 | 10472 |
| 1.5-SY-485 | 16500       | 7.0          | 8251                      | 3876  | 8251  | 9429  | 4430  | 9429  | 10608 | 4983  | 10608 | 11787 | 5537  | 11787 | 12965 | 6091  | 12965 |
| 1.5-SK-485 | 16500       | 5.0          | 12584                     | 5110  | 7888  | 14382 | 5840  | 9015  | 16179 | 6570  | 10142 |       |       |       |       |       |       |
| 1.5-SH-485 | 16500       | 5.0          | 7888                      | 5045  | 12584 | 9015  | 5766  | 14382 | 10142 | 6486  | 16179 |       |       |       |       |       |       |
| 1.5-RP-535 | 16500       | 7.5          | 8109                      | 8109  | 8109  | 9267  | 9267  | 9267  | 10425 | 10425 | 10425 | 11584 | 11584 | 11584 | 12742 | 12742 | 12742 |
| 1.5-SY-535 | 16500       | 6.0          | 10039                     | 4716  | 10039 | 11474 | 5390  | 11474 | 12908 | 6064  | 12908 | 14342 | 6738  | 14342 | 15776 | 7412  | 15776 |
| 3-RP-585   | 33000       | 9.5          | 12261                     | 12261 | 12261 | 14013 | 14013 | 14013 | 15765 | 15765 | 15765 | 17516 | 17516 | 17516 | 19268 | 19268 | 19268 |
| 3-SY-585   | 33000       | 8.0          | 15181                     | 7132  | 15181 | 17350 | 8151  | 17350 | 19519 | 9170  | 19519 | 21687 | 10188 | 21687 | 23856 | 11207 | 23856 |
| 3-SK-585   | 33000       | 5.0          | 23155                     | 9403  | 14514 | 26462 | 10746 | 16588 | 29770 | 12089 | 18661 |       |       |       |       |       |       |
| 3-SH-585   | 33000       | 5.0          | 14514                     | 9283  | 23155 | 16588 | 10609 | 26462 | 18661 | 11935 | 29770 |       |       |       |       |       |       |
| 3-RP-635   | 33000       | 8.0          | 14447                     | 14447 | 14447 | 16511 | 16511 | 16511 | 18574 | 18574 | 18574 | 20638 | 20638 | 20638 | 22702 | 22702 | 22702 |
| 3-SY-635   | 33000       | 6.5          | 17887                     | 8403  | 17887 | 20442 | 9604  | 20442 | 22998 | 10804 | 22998 | 25553 | 12005 | 25553 | 28108 | 13205 | 28108 |
| 3-SK-635   | 33000       | 4.5          | 27282                     | 11079 | 17101 | 31179 | 12661 | 19544 |       |       |       |       |       |       |       |       |       |
| 3-SH-635   | 33000       | 4.5          | 17101                     | 10937 | 27282 | 19544 | 12500 | 31179 |       |       |       |       |       |       |       |       |       |
| 6-RP-735   | 65000       | 9.5          | 25117                     | 25117 | 25117 | 28705 | 28705 | 28705 | 32293 | 32293 | 32293 | 35881 | 35881 | 35881 | 39469 | 39469 | 39469 |
| 6-SY-735   | 65000       | 7.5          | 31098                     | 14609 | 31098 | 35541 | 16697 | 35541 | 39983 | 18784 | 39983 | 44426 | 20871 | 44426 | 48868 | 22958 | 48868 |
| 6-SK-735   | 65000       | 5.0          | 47431                     | 19261 | 29732 | 54207 | 22012 | 33979 | 60983 | 24764 | 38227 |       |       |       |       |       |       |
| 6-SH-735   | 65000       | 5.0          | 29732                     | 19015 | 47431 | 33979 | 21731 | 54207 | 38227 | 24448 | 60983 |       |       |       |       |       |       |
| 6-RP-785   | 65000       | 8.0          | 28650                     | 28650 | 28650 | 32743 | 32743 | 32743 | 36836 | 36836 | 36836 | 40929 | 40929 | 40929 | 45022 | 45022 | 45022 |
| 6-SY-785   | 65000       | 6.5          | 35473                     | 16665 | 35473 | 40540 | 19045 | 40540 | 45608 | 21426 | 45608 | 50676 | 23807 | 50676 | 55743 | 26188 | 55743 |
| 6-SK-785   | 65000       | 4.5          | 54104                     | 21970 | 33915 | 61833 | 25109 | 38760 |       |       |       |       |       |       |       |       |       |
| 6-SH-785   | 65000       | 4.5          | 33915                     | 21690 | 54104 | 38760 | 24789 | 61833 |       |       |       |       |       |       |       |       |       |

NOTES

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# TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS

## OUTPUT TORQUES - MODELS TPD 0.A TO 6

### TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS - Output torques (Nm) - Models 0.A to 6

| Model      | MOT<br>(Nm) | MOP<br>(bar) | Operating supply pressure |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
|------------|-------------|--------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|            |             |              | 6                         |       |       | 6,5   |       |       | 7     |       |       | 7,5   |       |       | 8     |       |       |
|            |             |              | AST                       | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   | AST   | ART   | AET   |
| 0.A-RP-175 | 600         | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.A-SY-175 | 600         | 4.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.1-RP-235 | 1200        | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.1-SY-235 | 1200        | 4.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.3-RP-280 | 3600        | 9.5          | 2352                      | 2352  | 2352  | 2548  | 2548  | 2548  | 2744  | 2744  | 2744  | 2940  | 2940  | 2940  | 3136  | 3136  | 3136  |
| 0.3-SY-280 | 3600        | 7.5          | 2912                      | 1368  | 2912  | 3154  | 1482  | 3154  | 3397  | 1596  | 3397  |       |       |       |       |       |       |
| 0.3-SK-280 | 3600        | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.3-SH-280 | 3600        | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.3-RP-335 | 3600        | 6.5          | 3366                      | 3366  | 3366  |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.3-SY-335 | 3600        | 5.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.9-RP-385 | 9900        | 11.0         | 5505                      | 5505  | 5505  | 5963  | 5963  | 5963  | 6422  | 6422  | 6422  | 6881  | 6881  | 6881  | 7340  | 7340  | 7340  |
| 0.9-SY-385 | 9900        | 9.0          | 6816                      | 3202  | 6816  | 7384  | 3469  | 7384  | 7951  | 3736  | 7951  | 8519  | 4002  | 8519  | 9087  | 4269  | 9087  |
| 0.9-SK-385 | 9900        | 6.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.9-SH-385 | 9900        | 6.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.9-RP-435 | 9900        | 8.5          | 7027                      | 7027  | 7027  | 7613  | 7613  | 7613  | 8199  | 8199  | 8199  | 8784  | 8784  | 8784  | 9370  | 9370  | 9370  |
| 0.9-SY-435 | 9900        | 7.0          | 8701                      | 4088  | 8701  | 9426  | 4428  | 9426  |       |       |       |       |       |       |       |       |       |
| 0.9-SK-435 | 9900        | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 0.9-SH-435 | 9900        | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-RP-485 | 16500       | 9.0          | 11424                     | 11424 | 11424 | 12376 | 12376 | 12376 | 13328 | 13328 | 13328 | 14279 | 14279 | 14279 | 15231 | 15231 | 15231 |
| 1.5-SY-485 | 16500       | 7.0          | 14144                     | 6645  | 14144 | 15323 | 7198  | 15323 |       |       |       |       |       |       |       |       |       |
| 1.5-SK-485 | 16500       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-SH-485 | 16500       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 1.5-RP-535 | 16500       | 7.5          | 13900                     | 13900 | 13900 | 15059 | 15059 | 15059 | 16217 | 16217 | 16217 |       |       |       |       |       |       |
| 1.5-SY-535 | 16500       | 6.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 3-RP-585   | 33000       | 9.5          | 21019                     | 21019 | 21019 | 22771 | 22771 | 22771 | 24523 | 24523 | 24523 | 26274 | 26274 | 26274 | 28026 | 28026 | 28026 |
| 3-SY-585   | 33000       | 8.0          | 26025                     | 12226 | 26025 | 28193 | 13245 | 28193 | 30362 | 14264 | 30362 | 32531 | 15283 | 32531 |       |       |       |
| 3-SK-585   | 33000       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 3-SH-585   | 33000       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 3-RP-635   | 33000       | 8.0          | 24766                     | 24766 | 24766 | 26830 | 26830 | 26830 | 28894 | 28894 | 28894 | 30957 | 30957 | 30957 |       |       |       |
| 3-SY-635   | 33000       | 6.5          | 30664                     | 14405 | 30664 |       |       |       |       |       |       |       |       |       |       |       |       |
| 3-SK-635   | 33000       | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 3-SH-635   | 33000       | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 6-RP-735   | 65000       | 9.5          | 43057                     | 43057 | 43057 | 46646 | 46646 | 46646 | 50234 | 50234 | 50234 | 53822 | 53822 | 53822 | 57410 | 57410 | 57410 |
| 6-SY-735   | 65000       | 7.5          | 53311                     | 25045 | 53311 | 57753 | 27132 | 57753 | 62196 | 29219 | 62196 |       |       |       |       |       |       |
| 6-SK-735   | 65000       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 6-SH-735   | 65000       | 5.0          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 6-RP-785   | 65000       | 8.0          | 49115                     | 49115 | 49115 | 53208 | 53208 | 53208 | 57301 | 57301 | 57301 | 61394 | 61394 | 61394 |       |       |       |
| 6-SY-785   | 65000       | 6.5          | 60811                     | 28568 | 60811 |       |       |       |       |       |       |       |       |       |       |       |       |
| 6-SK-785   | 65000       | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
| 6-SH-785   | 65000       | 4.5          |                           |       |       |       |       |       |       |       |       |       |       |       |       |       |       |

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- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
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## TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS

### OUTPUT TORQUES - MODELS TPD 0.A TO 6

#### TPD COMPACT DOUBLE ACTING PNEUMATIC ACTUATORS - Output torques (Nm) - Models 0.A to 6

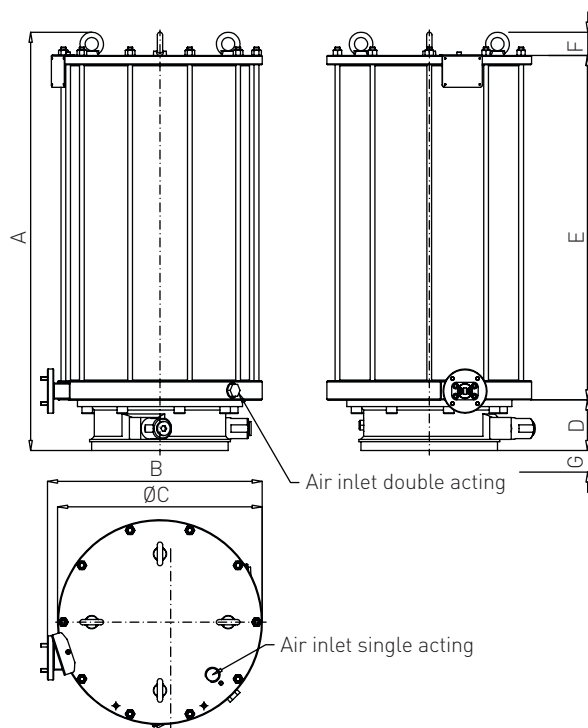
| Model      | MOT<br>(Nm) | MOP<br>(bar) | Operating supply pressure |       |       |       |       |       |      |      |      |      |      |      |
|------------|-------------|--------------|---------------------------|-------|-------|-------|-------|-------|------|------|------|------|------|------|
|            |             |              | 8,5                       |       |       | 9     |       |       | 9,5  |      |      | 10   |      |      |
|            |             |              | AST                       | ART   | AET   | AST   | ART   | AET   | AST  | ART  | AET  | AST  | ART  | AET  |
| 0.A-RP-175 | 600         | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.A-SY-175 | 600         | 4.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.1-RP-235 | 1200        | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.1-SY-235 | 1200        | 4.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.3-RP-280 | 3600        | 9.5          | 3332                      | 3332  | 3332  | 3527  | 3527  | 3527  |      |      |      |      |      |      |
| 0.3-SY-280 | 3600        | 7.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.3-SK-280 | 3600        | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.3-SH-280 | 3600        | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.3-RP-335 | 3600        | 6.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.3-SY-335 | 3600        | 5.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-RP-385 | 9900        | 11.0         | 7798                      | 7798  | 7798  | 8257  | 8257  | 8257  | 8716 | 8716 | 8716 | 9175 | 9175 | 9175 |
| 0.9-SY-385 | 9900        | 9.0          | 9655                      | 4536  | 9655  |       |       |       |      |      |      |      |      |      |
| 0.9-SK-385 | 9900        | 6.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-SH-385 | 9900        | 6.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-RP-435 | 9900        | 8.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-SY-435 | 9900        | 7.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-SK-435 | 9900        | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 0.9-SH-435 | 9900        | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 1.5-RP-485 | 16500       | 9.0          | 16183                     | 16183 | 16183 |       |       |       |      |      |      |      |      |      |
| 1.5-SY-485 | 16500       | 7.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 1.5-SK-485 | 16500       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 1.5-SH-485 | 16500       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 1.5-RP-535 | 16500       | 7.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 1.5-SY-535 | 16500       | 6.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-RP-585   | 33000       | 9.5          | 29777                     | 29777 | 29777 | 31529 | 31529 | 31529 |      |      |      |      |      |      |
| 3-SY-585   | 33000       | 8.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-SK-585   | 33000       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-SH-585   | 33000       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-RP-635   | 33000       | 8.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-SY-635   | 33000       | 6.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-SK-635   | 33000       | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 3-SH-635   | 33000       | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-RP-735   | 65000       | 9.5          | 60998                     | 60998 | 60998 | 64586 | 64586 | 64586 |      |      |      |      |      |      |
| 6-SY-735   | 65000       | 7.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-SK-735   | 65000       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-SH-735   | 65000       | 5.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-RP-785   | 65000       | 8.0          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-SY-785   | 65000       | 6.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-SK-785   | 65000       | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |
| 6-SH-785   | 65000       | 4.5          |                           |       |       |       |       |       |      |      |      |      |      |      |

#### NOTES

- Maximum operating torque (MOT) is maximum rating of helical spline mechanism.
- Design pressure: 12 bar g (maximum allowable pressure applicable to pressure equipment).
- Maximum operating pressure (MOP) is the pressure required to produce the maximum operating torque (MOT) of the actuator.
- SST: spring starting torque  
SRT: spring running torque  
SET: spring ending torque  
AST: air starting torque  
ART: air running torque  
AET: air ending torque

# TPD/TPS COMPACT PNEUMATIC ACTUATORS

## OVERALL DIMENSIONS - ACTUATOR



NOTE about G dimension:  
Space for spool piece only if  
requested or necessary

## DIMENSIONS

| Model               | Dimension (mm) |     |       |       |        |    |     | Weight (kg)         |                     |                     |                              | Air inlet connection (NPT) |     | Air consumption (litres) |     |
|---------------------|----------------|-----|-------|-------|--------|----|-----|---------------------|---------------------|---------------------|------------------------------|----------------------------|-----|--------------------------|-----|
|                     | A              | B   | ØC    | D     | E      | F  | G   | RP1/SY1/<br>SH1/SK1 | RP2/SY2/<br>SH2/SK2 | RP3/SY3/<br>SH3/SK3 | Double acting<br>RP/SY/SK/SH | SA                         | DA  | SA                       | DA  |
|                     |                |     |       |       |        |    |     |                     |                     |                     |                              |                            |     |                          |     |
| TPS/TPD 0.A xxx 175 | 405            | 312 | 255.0 | 20.0  | 490.0  | 45 | 110 | 100                 | 100                 | N/A                 | 80                           | ¾                          | ½   | 2.4                      | 4   |
| TPS/TPD 0.1 xxx 235 | 610            | 374 | 325.0 | 50.0  | 507.0  | 53 | 110 | 145                 | 140                 | N/A                 | 130                          | ¾                          | ½   | 5.3                      | 13  |
| TPS/TPD 0.1 xxx 280 | 610            | 394 | 365.0 | 50.0  | 507.0  | 53 | 110 | 165                 | 160                 | 165                 | N/A                          | ¾                          | N/A | 7.6                      | N/A |
| TPS/TPD 0.3 xxx 280 | 700            | 390 | 365.5 | 50.0  | 592.0  | 53 | 110 | 200                 | 185                 | N/A                 | 170                          | ¾                          | ½   | 10                       | 28  |
| TPS/TPD 0.3 xxx 335 | 700            | 445 | 420.5 | 50.0  | 595.0  | 53 | 110 | 245                 | 230                 | 265                 | 215                          | ¾                          | ½   | 15                       | 40  |
| TPS/TPD 0.3 xxx 385 | 700            | 495 | 470.5 | 50.0  | 595.0  | 53 | 110 | 285                 | 270                 | 310                 | N/A                          | ¾                          | N/A | 20                       | N/A |
| TPS/TPD 0.9 xxx 385 | 975            | 495 | 465.0 | 115.0 | 782.0  | 53 | 210 | 450                 | 415                 | N/A                 | 345                          | 1                          | ¾   | 24                       | 75  |
| TPS/TPD 0.9 xxx 435 | 975            | 540 | 515.0 | 115.0 | 782.0  | 53 | 210 | 495                 | 465                 | 525                 | 395                          | 1                          | 3/4 | 30                       | 95  |
| TPS/TPD 0.9 xxx 485 | 975            | 600 | 580.0 | 115.0 | 782.5  | 53 | 210 | 565                 | 535                 | 600                 | N/A                          | 1                          | N/A | 37                       | N/A |
| TPS/TPD 1.5 xxx 485 | 1100           | 600 | 580.0 | 125.5 | 884.5  | 74 | 245 | 710                 | 680                 | N/A                 | 565                          | 1                          | ¾   | 49                       | 136 |
| TPS/TPD 1.5 xxx 535 | 1100           | 650 | 630.0 | 125.5 | 886.5  | 74 | 245 | 780                 | 745                 | 810                 | 605                          | 1                          | ¾   | 60                       | 166 |
| TPS/TPD 1.5 xxx 585 | 1100           | 700 | 680.0 | 125.5 | 891.5  | 74 | 245 | 860                 | 830                 | 900                 | N/A                          | 1                          | N/A | 71                       | N/A |
| TPS/TPD 3 xxx 585   | 1321           | 700 | 680.0 | 140.0 | 1107.0 | 74 | 265 | 1205                | 1155                | N/A                 | 940                          | 1                          | ¾   | 90                       | 251 |
| TPS/TPD 3 xxx 635   | 1321           | 748 | 735.0 | 140.0 | 1107.0 | 74 | 265 | 1325                | 1275                | 1385                | 1070                         | 1                          | ¾   | 105                      | 296 |
| TPS/TPD 3 xxx 685   | 1321           | 800 | 785.0 | 140.0 | 1107.0 | 74 | 265 | 1410                | 1360                | 1470                | N/A                          | 1                          | N/A | 123                      | N/A |
| TPS/TPD 6 xxx 735   | 1679           | 840 | 835.0 | 170.0 | 1415.0 | 94 | 280 | 2455                | 2345                | N/A                 | 1675                         | 1                          | 1   | 174                      | 467 |
| TPS/TPD 6 xxx 785   | 1679           | 895 | 895.0 | 170.0 | 1415.0 | 94 | 280 | 2585                | 2495                | 2660                | 1795                         | 1                          | 1   | 198                      | 533 |
| TPS/TPD 6 xxx 835   | 1679           | 945 | 945.0 | 170.0 | 1415.0 | 94 | 280 | 2710                | 2620                | 2790                | 1910                         | 1                          | N/A | 224                      | N/A |

## NOTES

- Overall dimensions and weights given are without optional brackets, adaptor flange and any kind of accessories (limit switch box, manual override device or others).
- For mounting flange details see separate coupling dimensions leaflet.
- Air inlet thread according to NPT standard (BSPP optional)
- Air consumption (air volume required for one stroke); for double acting, dead volume is included.
- N/A = Not applicable  
SA = Single acting  
DA = Double acting

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